

# Interaction of the laser with the material - modelling of the microlenses creation

Petr Janicek, Petr Kutalek, Jiri Schwarz, Jan Smolik, Petr Knotek

University of Pardubice

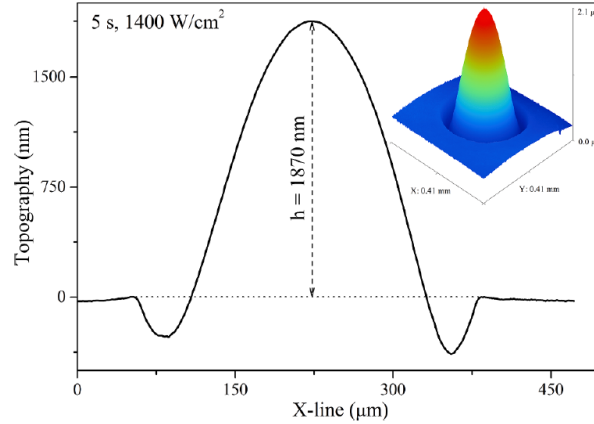
Faculty of Chemical Technology

[petr.janicek@upce.cz](mailto:petr.janicek@upce.cz)

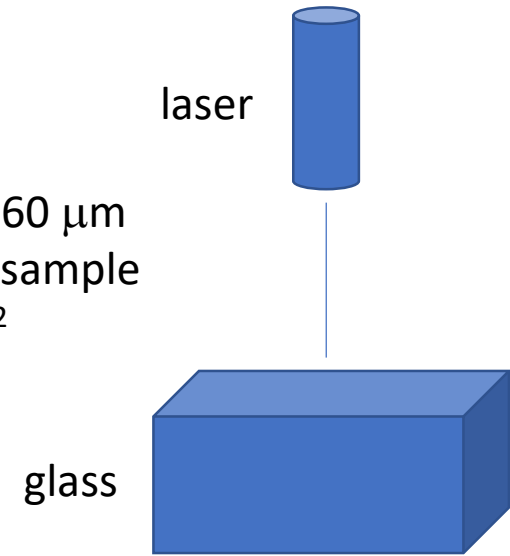


# Motivation

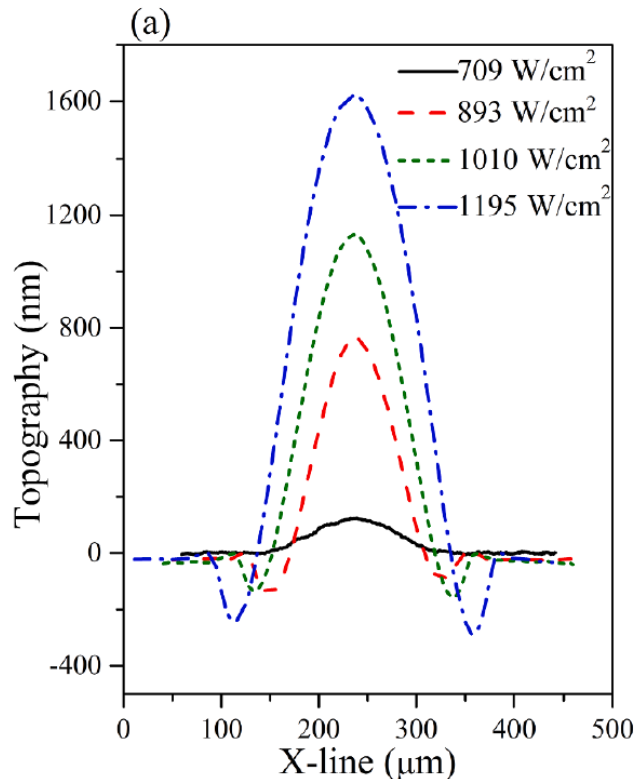
From Digital Holographic Microscope



$\lambda = 447 \text{ nm}$   
Spot diameter  $\sim 160 \mu\text{m}$   
Power density on sample up to  $1800 \text{ W/cm}^2$



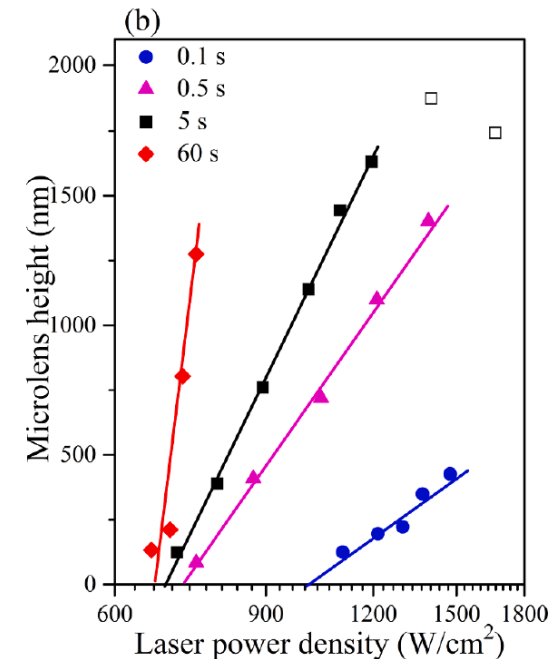
From Atomic Force Microscopy



We want to model the influence of:

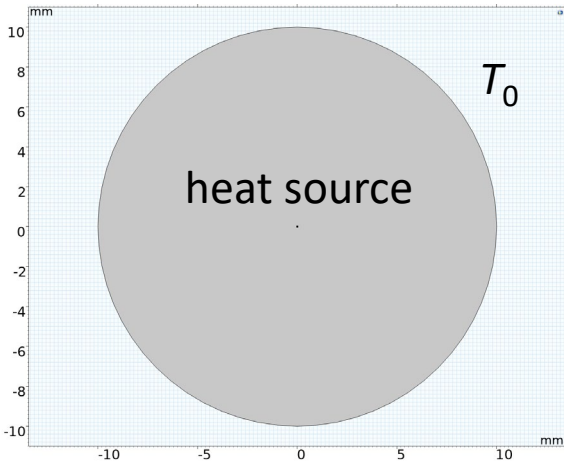
- Exposition time
- Intensity of the laser
- Material properties (especially penetration depth)
- Wavelength of the laser

$$h = \alpha_{eff}^{-1} \cdot \ln \frac{F}{F_{th}}$$



# Model

- <https://www.comsol.com/blogs/modeling-laser-material-interactions-in-comsol-multiphysics/>
- Application = localized heat source
- For opaque or nearly opaque material the laser can be treated as (localized) heat source



Stationary solution

Heat transfer

Parameters: diameter of the sample = 10 mm  
Diameter of laser (heat source) = 0.2 mm  
Surrounding temperature =  $T_0 = 300$  K  
Power of dissipated heat = laser power  
Out-of-plane thickness  $d_z = 1$  mm

$$\nabla \cdot (-k\nabla T) = Q\delta$$

Dirac distribution

$$Q = P/d_z$$

volumetric heat source

Material parameters:

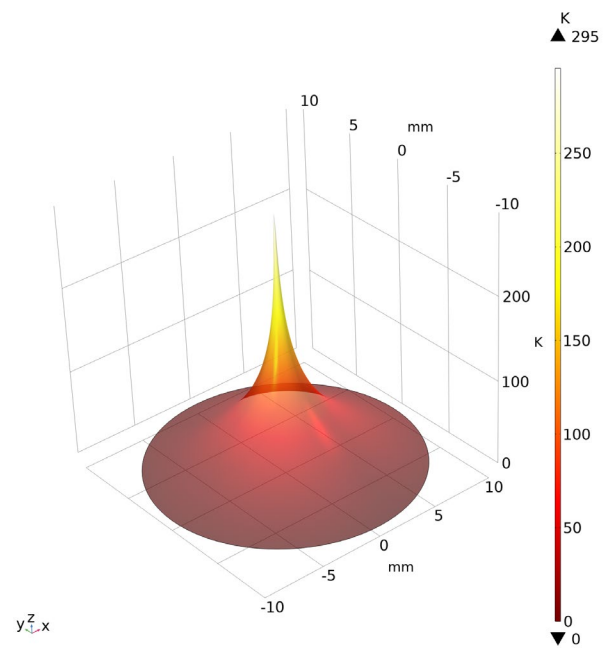
Heat capacity  $C_p = 351$  J/(kgK)

Thermal conductivity  $k = 0.58$  W/(mK)

Density  $\rho = 7520$  kg/m<sup>3</sup>

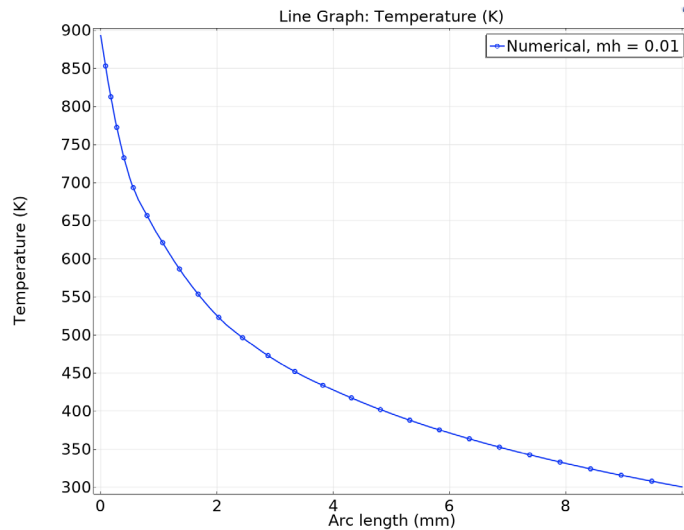
Introduce temperature dependence of material properties  
-> Definition - interpolation

Laser power = power of heat source = 0.2 W

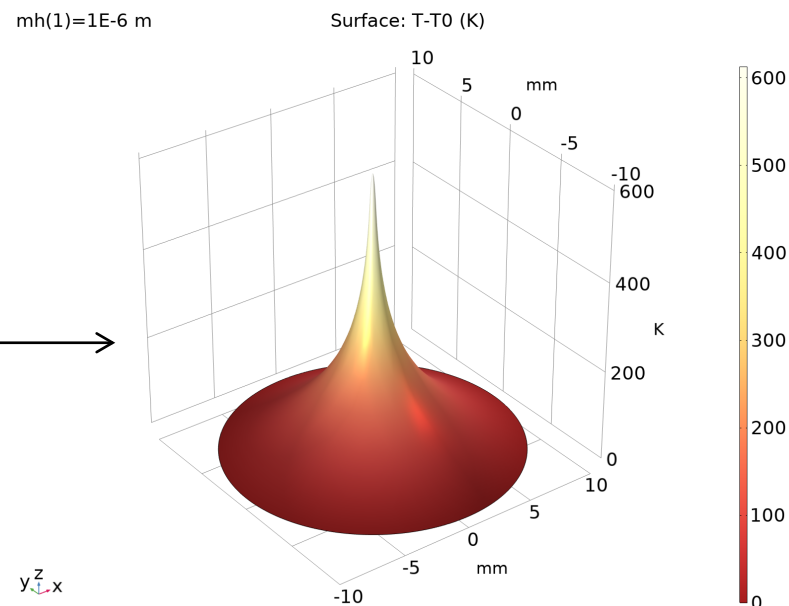


~ 300 K

Glass transition temperature  $T_g \sim$   
Softening temperature  $T_s$  is about 400 °C

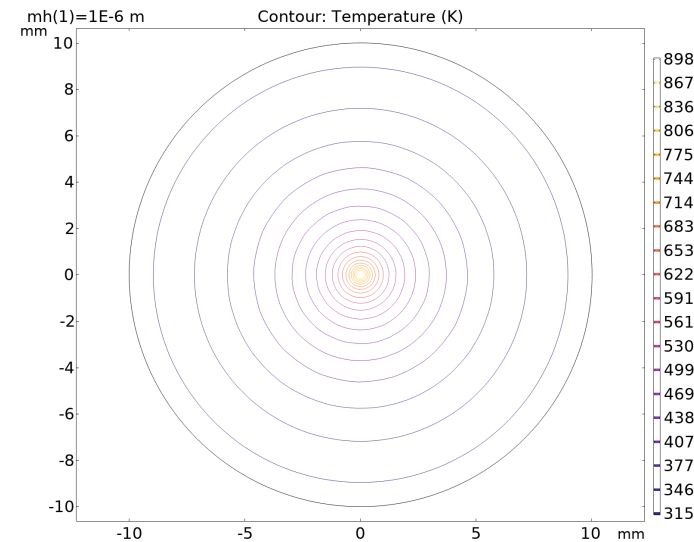
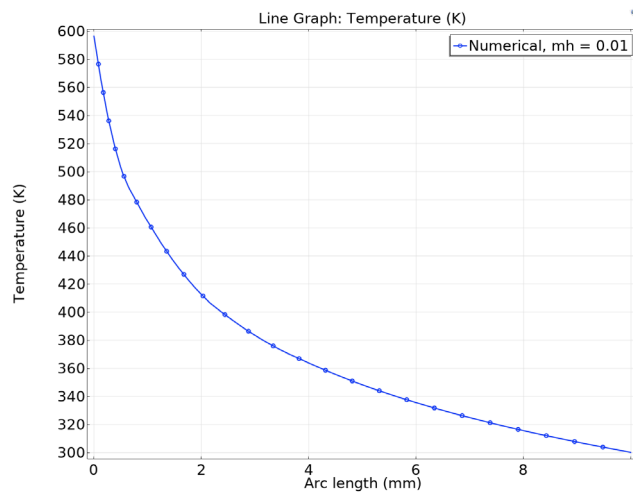
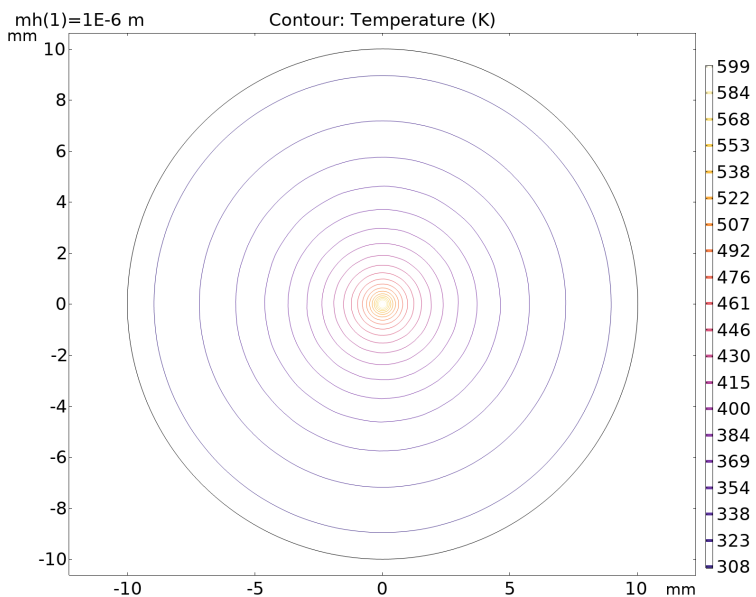


Laser power = power of heat source = 0.4 W



~ 600 K

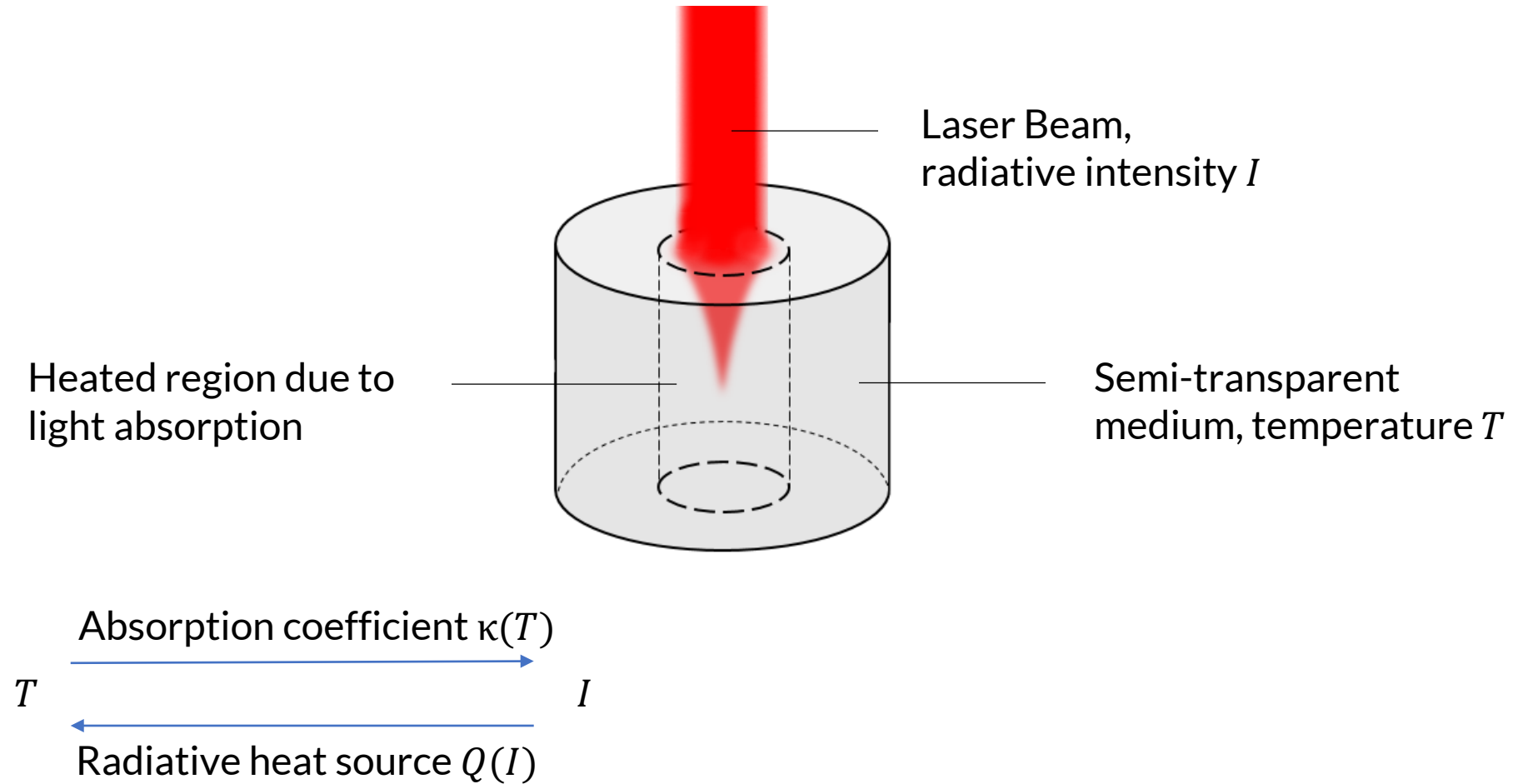
Maximum temperature difference



# Modeling Laser Beam Absorption in Silica Glass with Beer-Lambert Law

Using Radiative Beam in Absorbing Media Interface  
(Heat Transfer Module)

# Laser Beam Absorption



# Governing Equations

Heat Transfer equation


$$\rho C_p \frac{\partial T}{\partial t} - \nabla \cdot (k \nabla T) = Q_r$$

Beer-Lambert Law

$$\frac{e}{\|e\|} \cdot \nabla I = -\kappa(T)I$$

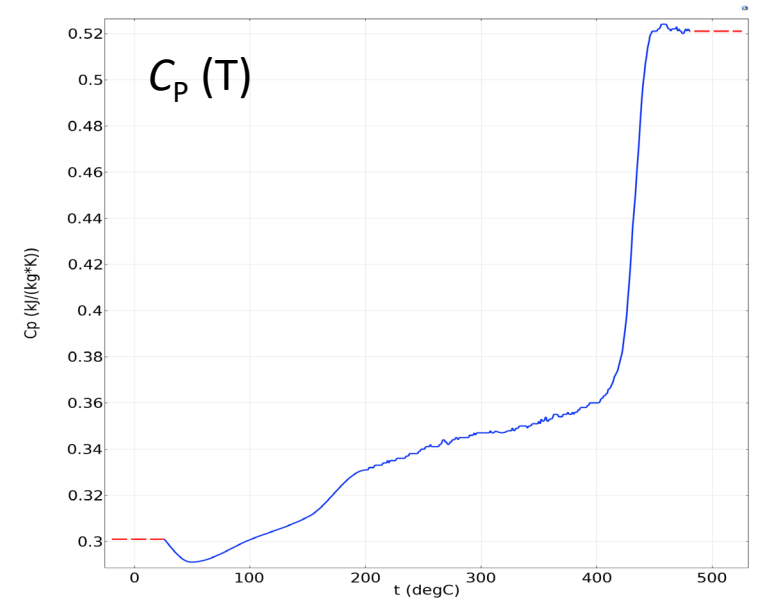
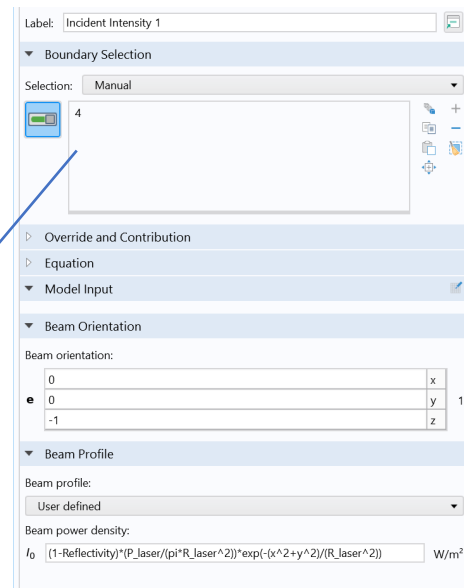
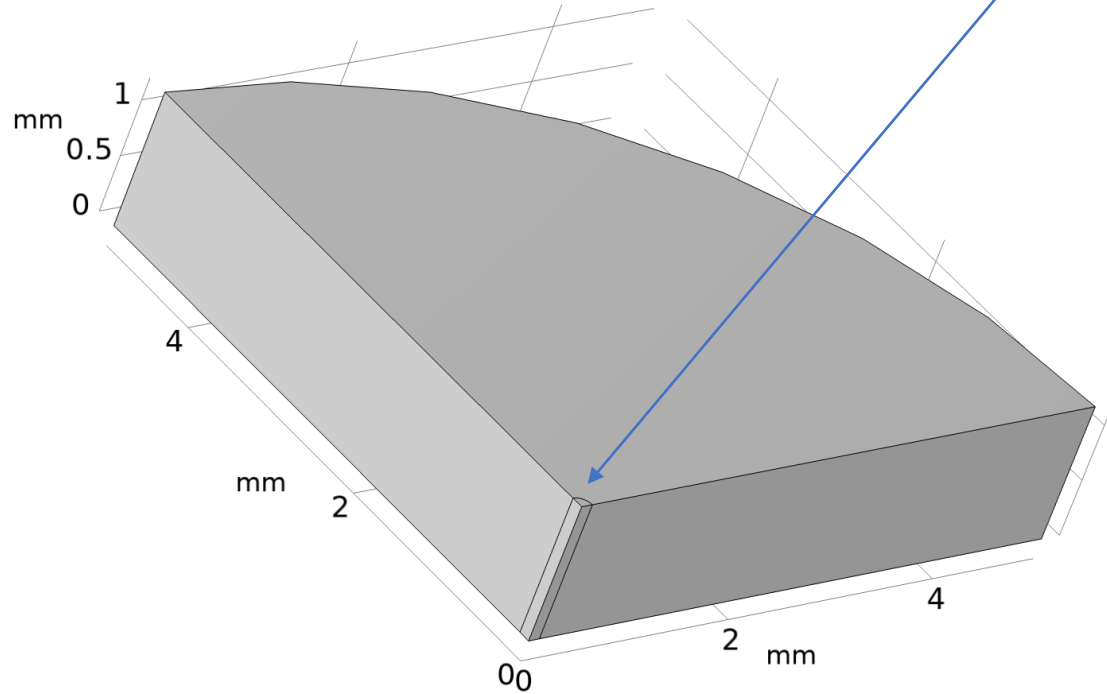
$$Q_r = \kappa(T)I$$

Absorption coefficient



# More advanced model

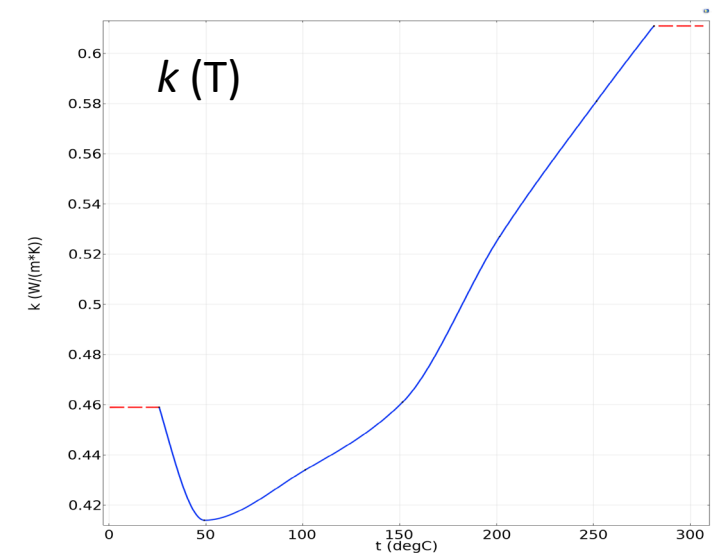
Gauss profile or top-hat profile of laser beam are available



Absorption coefficient  
 $\kappa = 1 / \text{penetration depth}$

Multiphysics coupling

Density  $\rho = 7520 \text{ kg/m}^3$

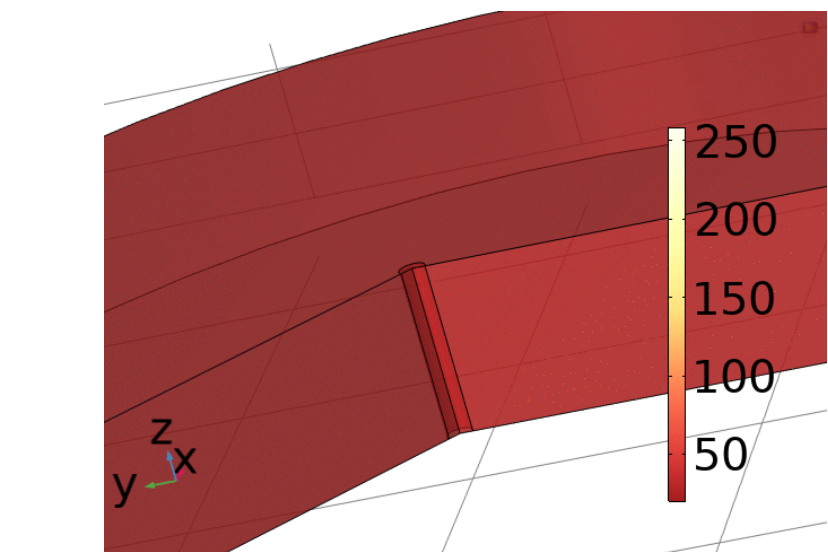
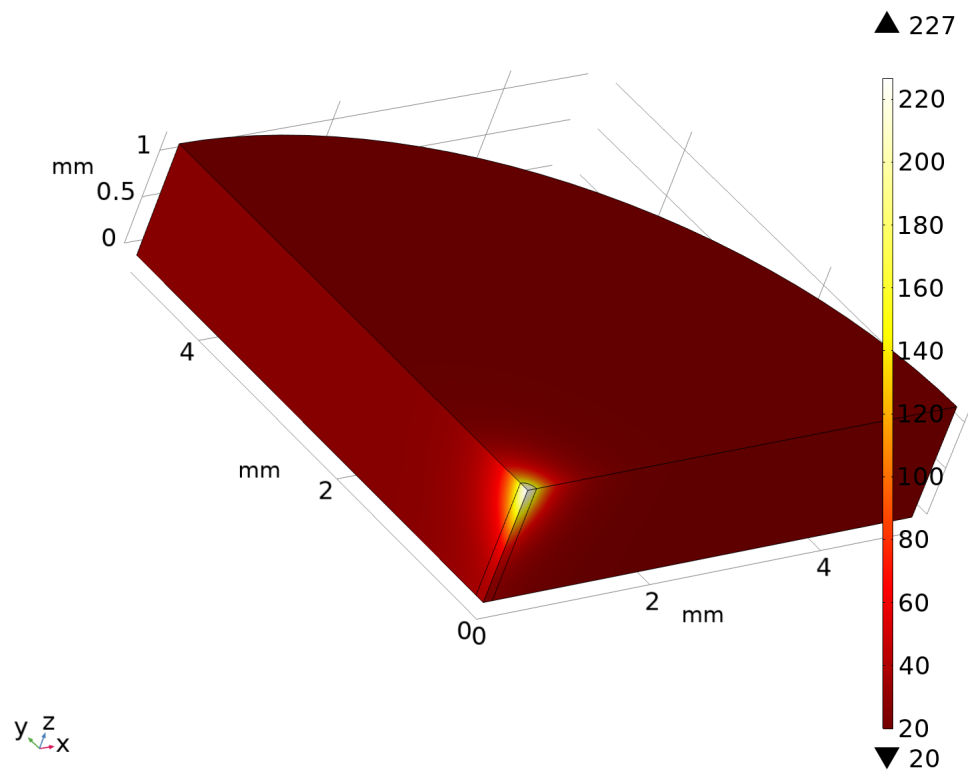


Constant temperature (300 K) on outer boundary



Time=1 s

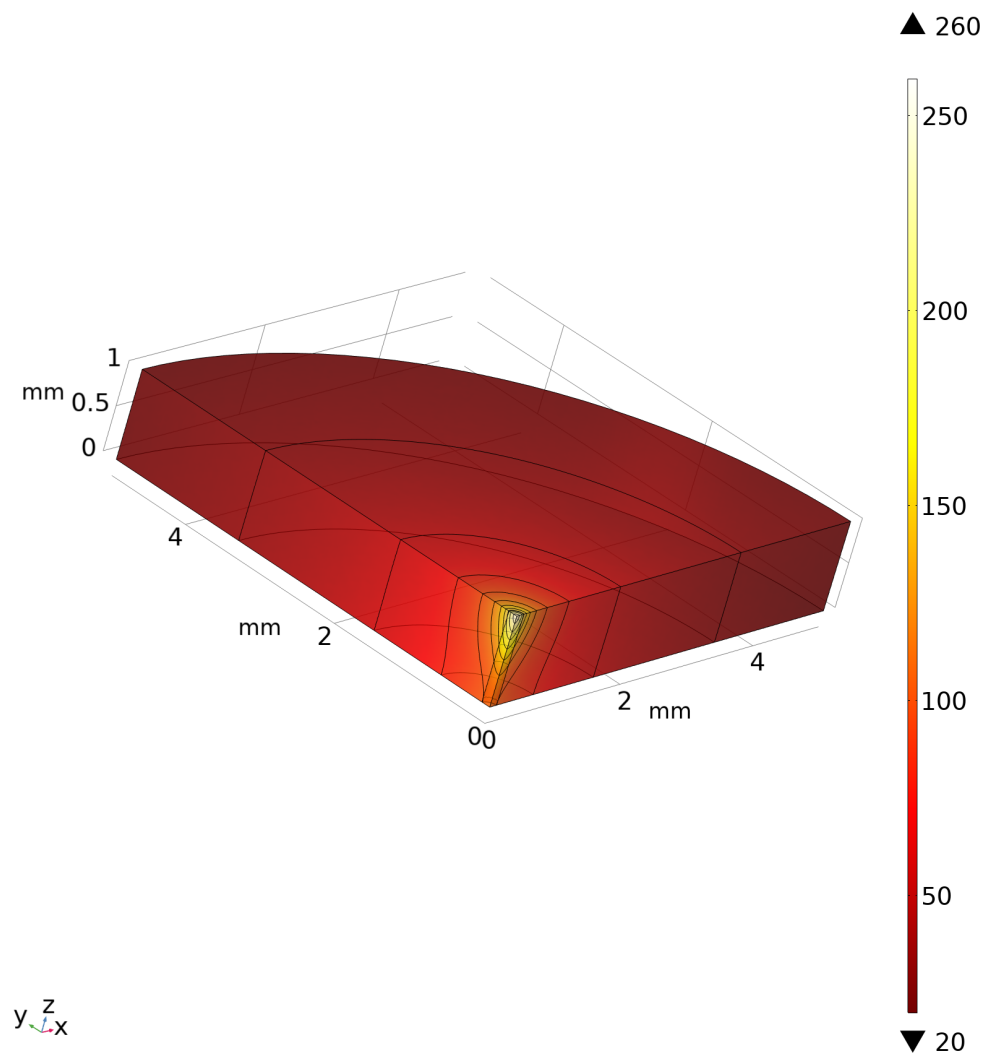
Surface: Temperature (degC)



$P = 0.1 \text{ W}$

Penetration depth = 256  $\mu\text{m}$

Stationary solution



# Introducing thermal expansion

## • The Microactuator Simplified



strain

$$\epsilon = CTE(T) \cdot dT = \vec{\nabla} \cdot \vec{u}$$

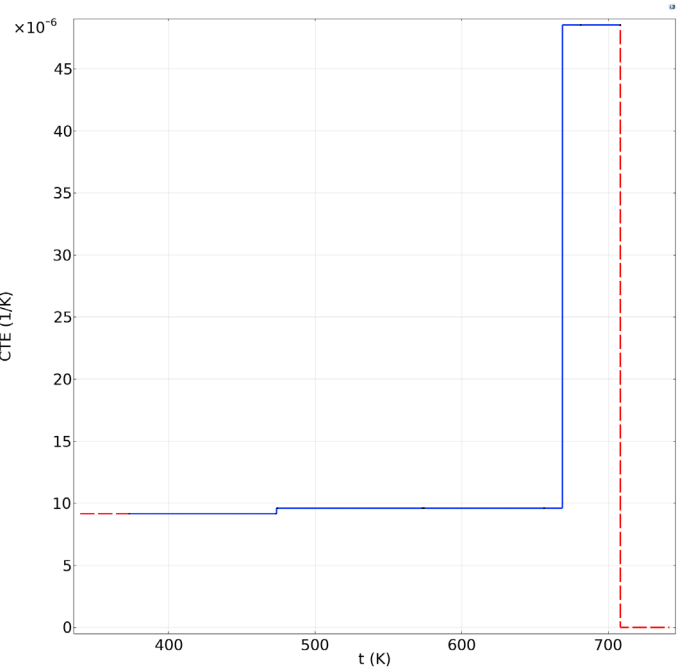
Local displacement vector



height

$$d\Delta z = CTE(T) \cdot dT \cdot \Delta z_0$$

Coefficient of thermal expansion CTE



### Linear Elastic Material 1

- 1 Click the **Refresh Equations** button.
- 2 In the **Model Builder** window, expand the **Thermal Actuator (comp1)** **Solid Mechanics (solid)**>**Linear Elastic Material 1** node, then click **Equation View**.
- 3 In the **Settings** window for **Equation View**, locate the **Variables** section.

4 In the table, enter the following settings:

| Name      | Expression           | Unit | Description                 | Selection | Details     |
|-----------|----------------------|------|-----------------------------|-----------|-------------|
| solid.eXX | uX - alphas*(T - T0) |      | Strain tensor, XX-component | Domain 1  | + operation |
| solid.eYY | vY - alphas*(T - T0) |      | Strain tensor, YY-component | Domain 1  | + operation |
| solid.eZZ | wZ - alphas*(T - T0) |      | Strain tensor, ZZ-component | Domain 1  | + operation |

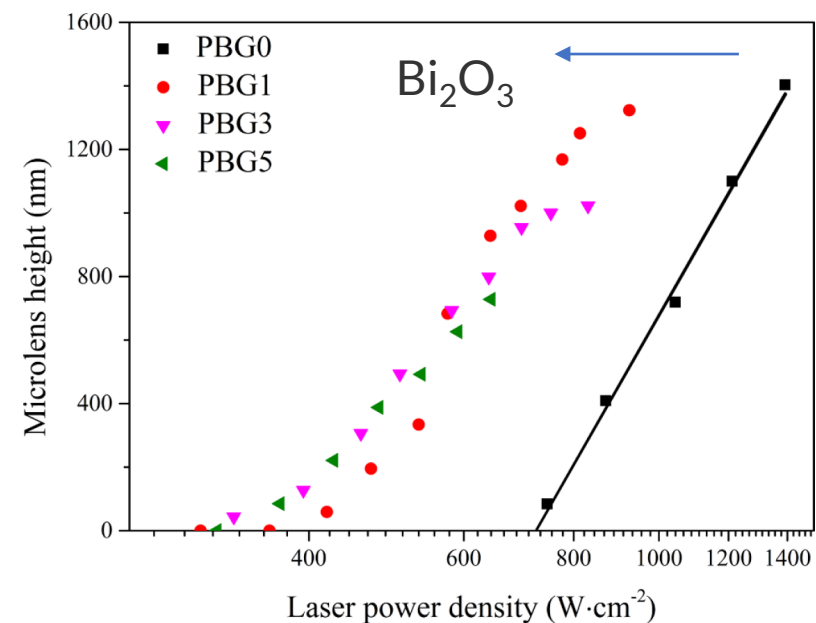
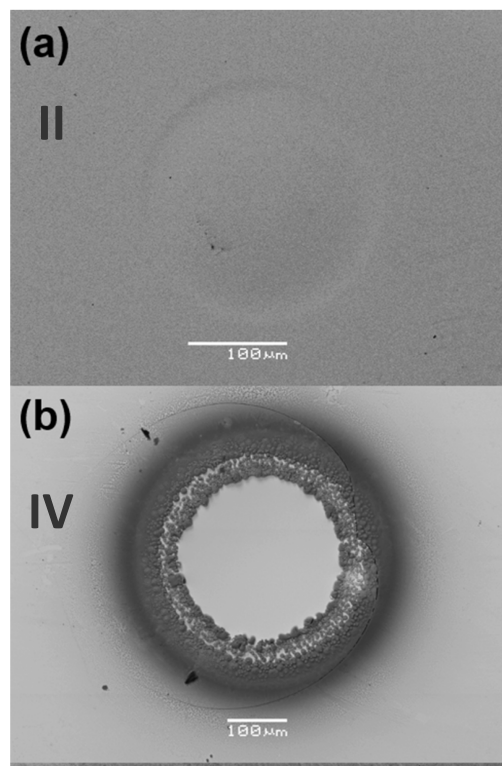
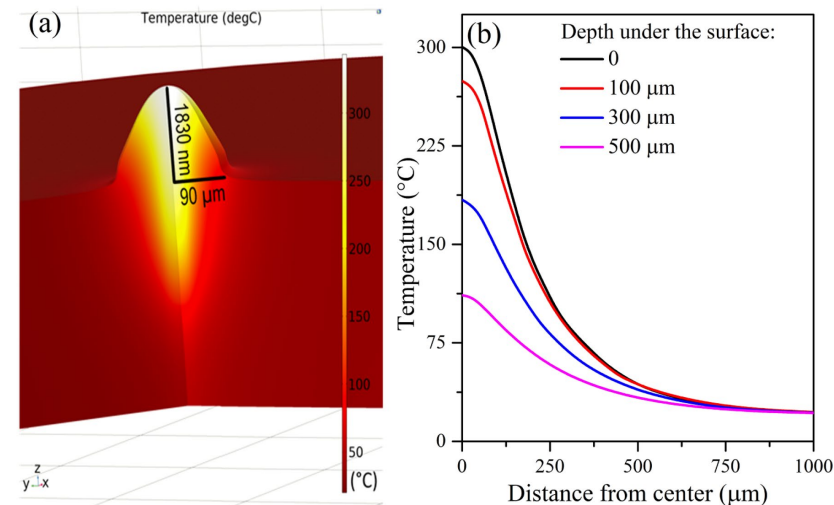
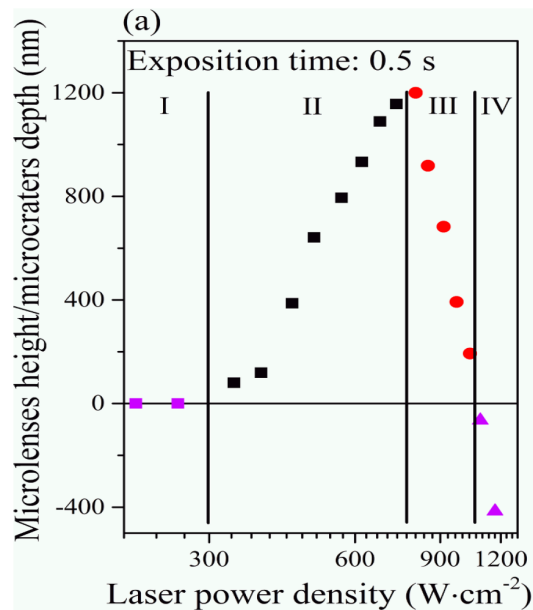
# PbO-Bi<sub>2</sub>O<sub>3</sub>-Ga<sub>2</sub>O<sub>3</sub> glasses

**Table 2**

The characterization of the prepared glasses: density ( $\rho$ ), thermal properties obtained by TMA (bulk samples;  $T_g$ ,  $T_s$  and CTE) and by DTA (powder form of the samples was used;  $T_c$ ,  $T_m$ ), optical properties (optical band gap estimated as  $E^{03}$  value, that is energy corresponding to absorption coefficient equal to  $10^3 \text{ cm}^{-1}$ , and penetration depth of used laser ( $d_p$ )).

| Property\Abbreviation  | PBG0  | PBG1  | PBG2  | PBG3  | PBG4  | PBG5  |
|--|-------|-------|-------|-------|-------|-------|
| Density $\rho$ ( $\text{g}\cdot\text{cm}^{-3}$ )                         | 7.52  | 7.56  | 7.60  | 7.70  | 7.80  | 7.89  |
| Glass transition temperature $T_g$ ( $^{\circ}\text{C}$ )                | 408   | 394   | 383   | 377   | 372   | 370   |
| Softening temperature $T_s$ ( $^{\circ}\text{C}$ )                       | 435   | 414   | 418   | 410   | 405   | 398   |
| Coefficient of thermal expansion CTE* ( $\text{ppm}\cdot\text{K}^{-1}$ ) | 10.1  | 9.8   | 9.6   | 10.5  | 10.7  | 10.9  |
| Crystallization temperature $T_c$ ( $^{\circ}\text{C}$ )                 | 499   | 521   | 496   | 480   | 492   | 501   |
| Melting point $T_m$ ( $^{\circ}\text{C}$ )                               | 759   | 594   | 618   | 597   | 590   | 554   |
| Optical band gap $E^{03}$ (eV)   | 3.100 | 3.075 | 3.054 | 3.055 | 3.057 | 3.048 |
| Optical penetration depth $d_p$ ( $\mu\text{m}$ )                        | 318   | 285   | 256   | 276   | 284   | 278   |

\* for temperature interval 100–300  $^{\circ}\text{C}$

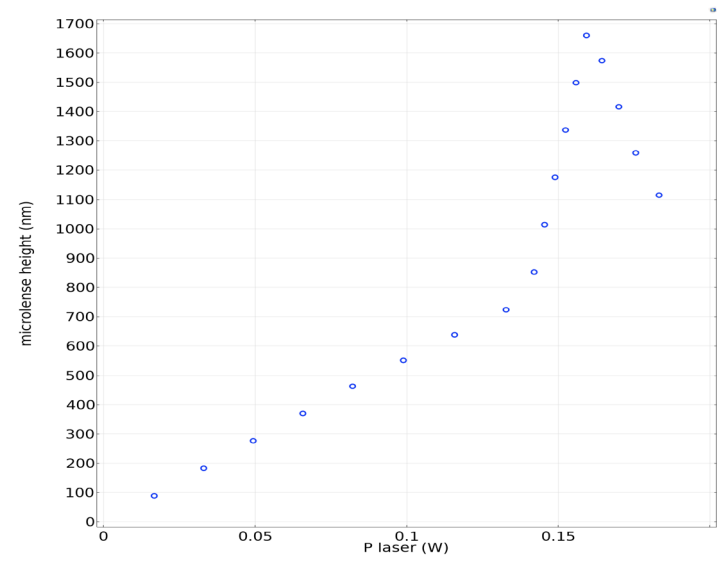
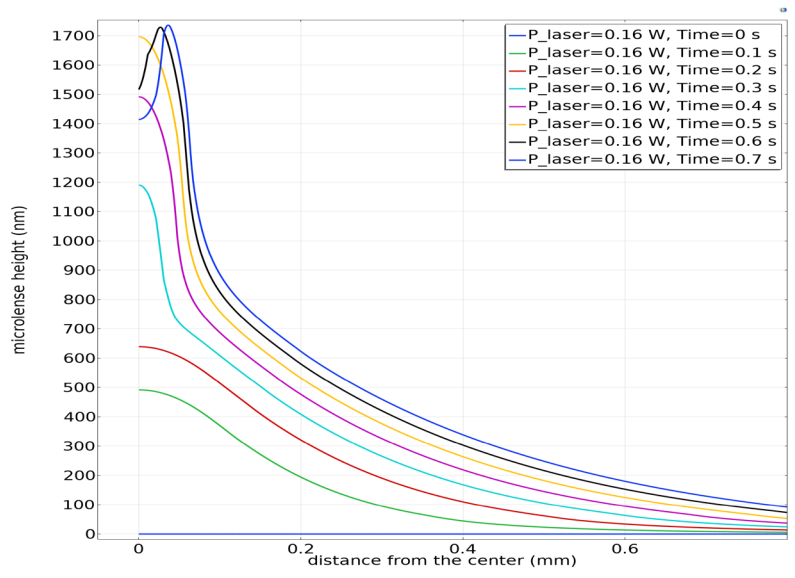
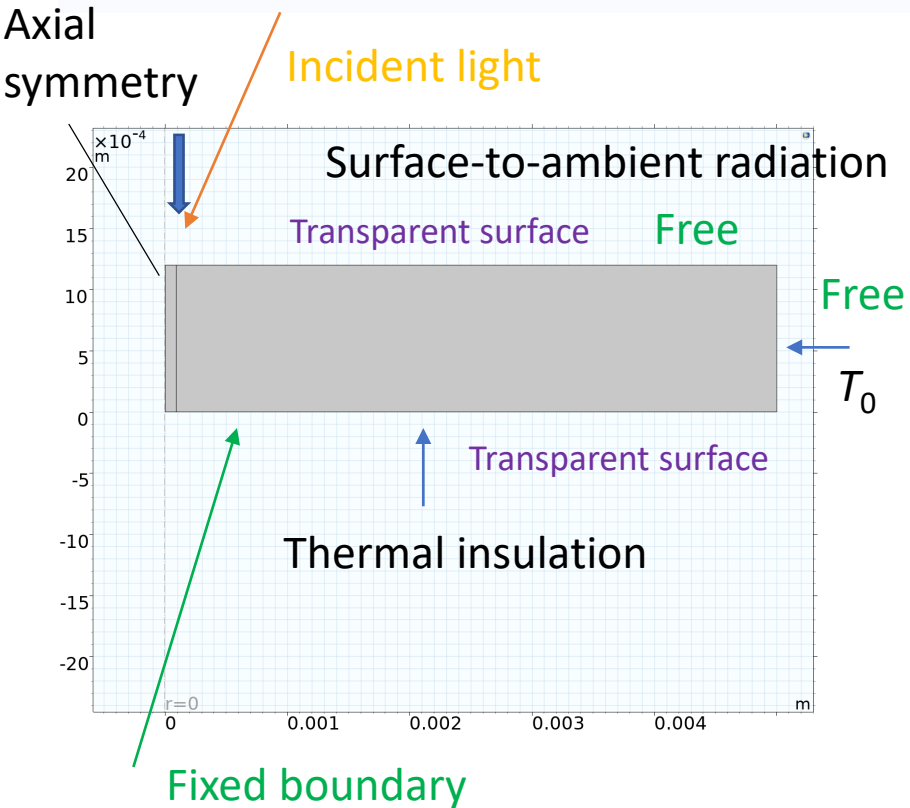
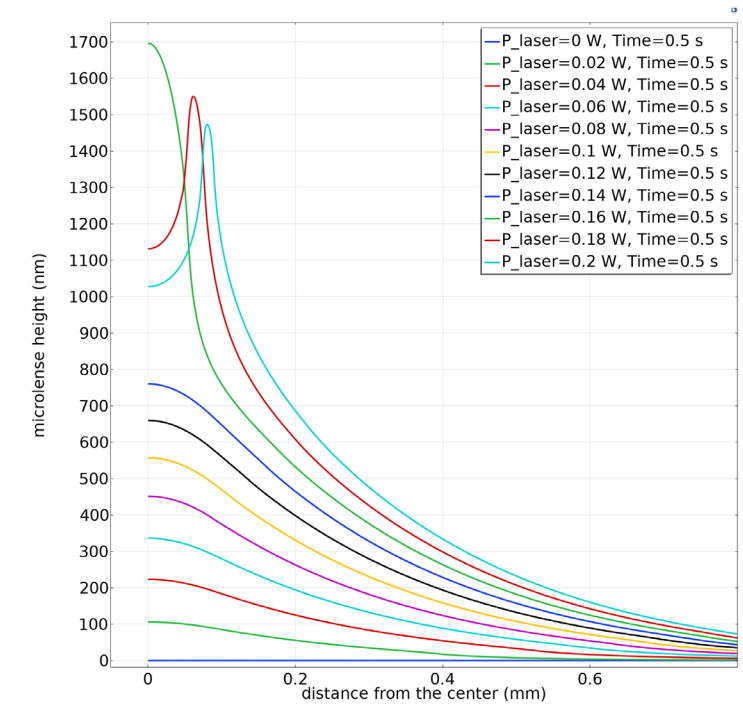
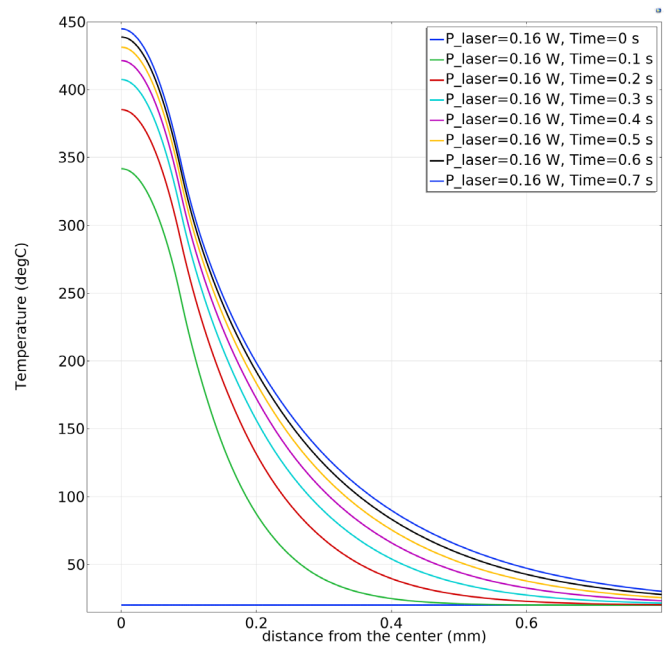


# Top-hat laser beam profile

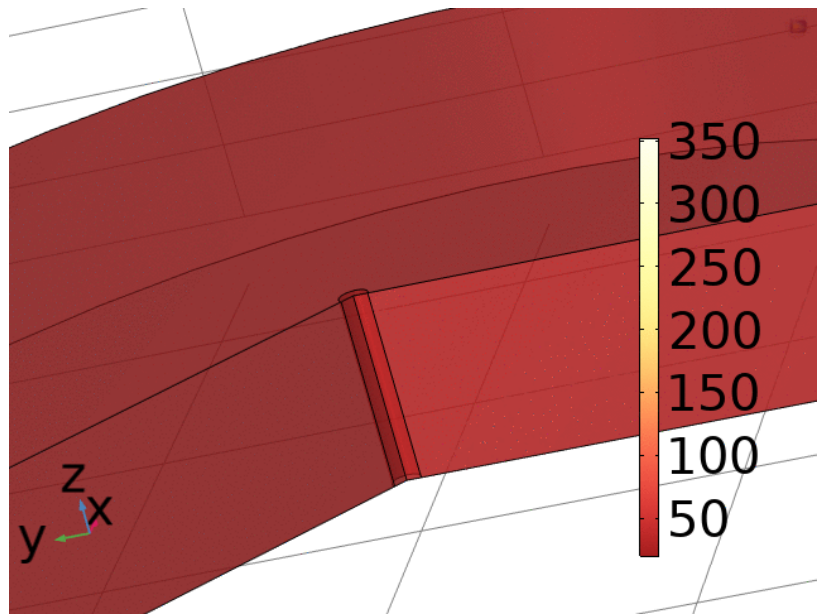
▼ Beam Profile

Beam profile: User defined

Beam power density:  $I_0$   W/m<sup>2</sup>

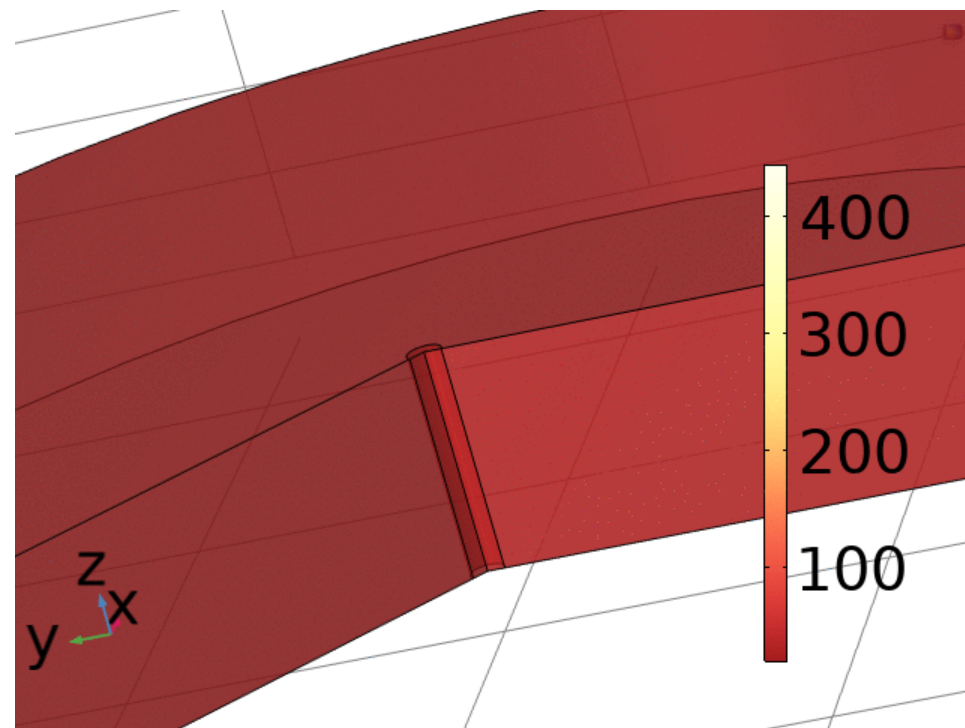


$P = 0.12 \text{ W}$



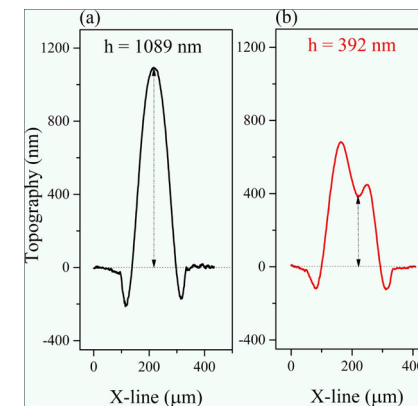
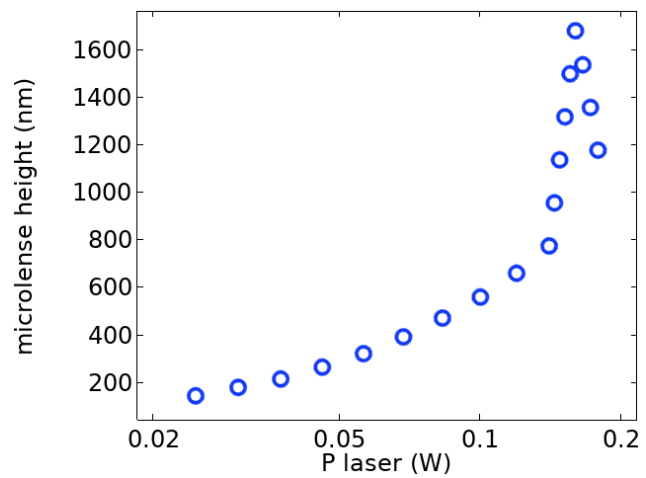
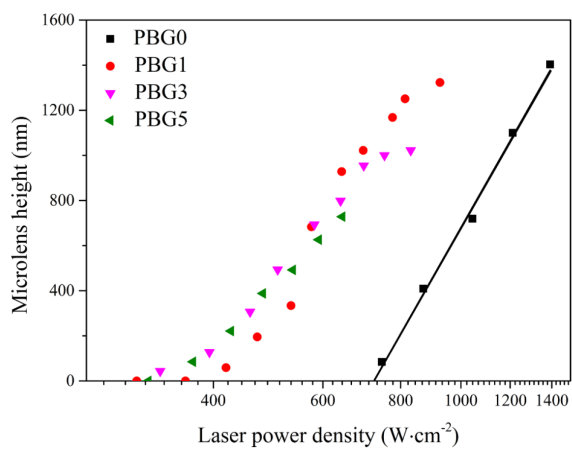
experiment

$P = 0.16 \text{ W}$



model

vs.



# Conclusions

- Combination of heat transfer + radiative beam in absorbing media + solid mechanics is able to describe spatial distribution of temperature in the material after illumination of laser and also creation of microlens due to thermal expansion.
- Temperature dependences of material properties have significant influence on the results obtained from the model.
- Estimated maximal height of the microlens is higher than experiment for PbO-Bi<sub>2</sub>O<sub>3</sub>-Ga<sub>2</sub>O<sub>3</sub> glass.

## Next plans

- Modelling of the flow of viscous glass when temperature is higher than softening temperature.
- Modelling of ablation leading to creation of micro-craters.



# Open question

- Modelling of the case when the penetration depth is higher than the sample thickness

Sample thickness  $\sim 1.2$  mm

time of enlightenment  $\sim 10$  min

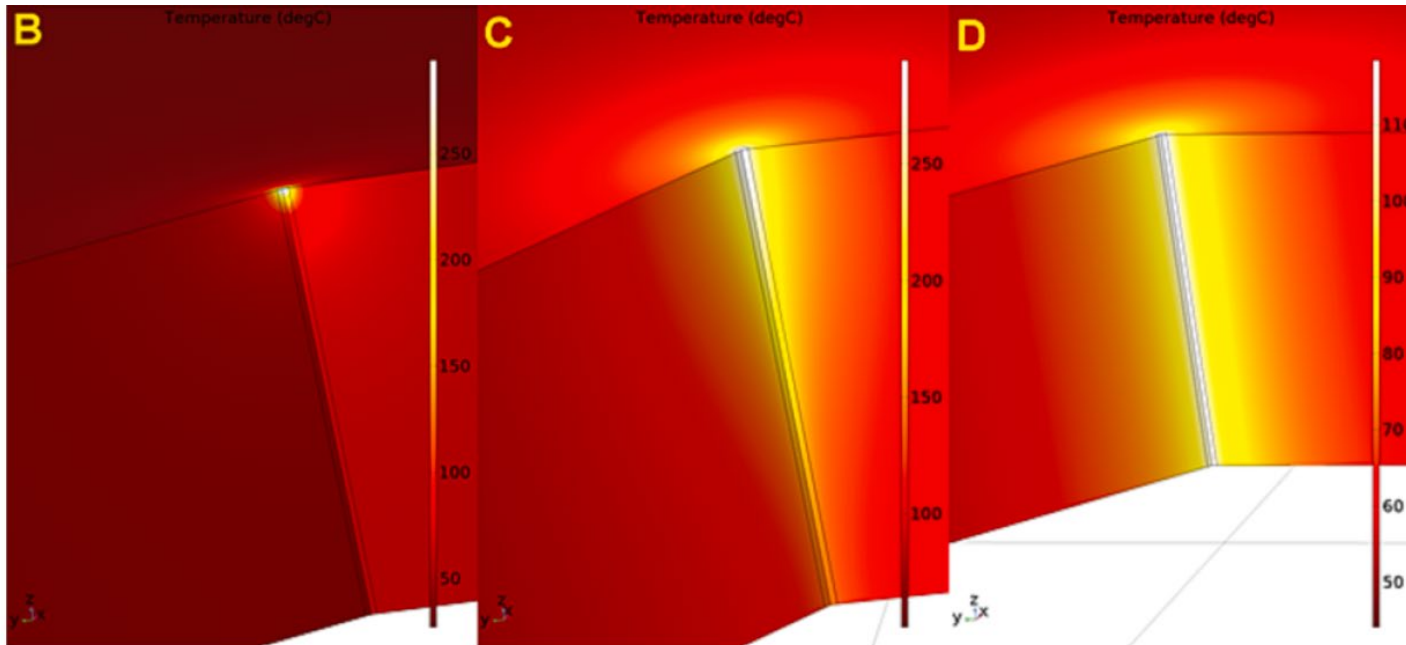
Strong influence of boundary conditions (cooling of the sample)

Penetration depth

20  $\mu\text{m}$

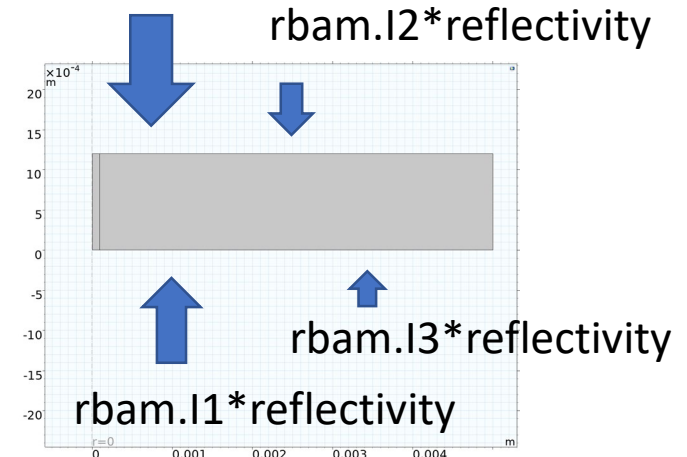
750  $\mu\text{m}$

50 000  $\mu\text{m}$



<https://www.comsol.com/blogs/modeling-the-pulsed-laser-heating-of-semi-transparent-materials>

Incident light



# References

- J. Smolik, P. Knotek, J. Schwarz, E. Cernoskova, P. Kutalek, V. Kralova, L. Tichy: Laser direct writing into PbO-Ga<sub>2</sub>O<sub>3</sub> glassy system: Parameters influencing microlenses formation. Applied Surface Science 540 (2021) 148368.  
<https://doi.org/10.1016/j.apsusc.2020.148368>
- J. Smolik, P. Knotek, J. Schwarz, E. Cernoskova, P. Janicek, K. Melanova, L. Zarybnicka, M. Pouzar, P. Kutalek, J. Stanek, J. Edlman, L. Tichý: 3D micro-structuring by CW direct laser writing on PbO-Bi<sub>2</sub>O<sub>3</sub>-Ga<sub>2</sub>O<sub>3</sub> glass. Applied Surface Science 589 (2022) 152993.  
<https://doi.org/10.1016/j.apsusc.2022.152993>
- P. Kutalek, E. Samsonova, J. Smolik, P. Knotek, J. Schwarz, E. Cernoskova, P. Janicek, L. Tichy: Microlenses formation on surface of stoichiometric Ge-As-S bulk glasses by CW laser direct writing. Applied Surface Science 628 (2023) 157380.  
<https://doi.org/10.1016/j.apsusc.2023.157380>



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Czech Republic

