

Assessing COMSOL Performances on Typical Electromagnetic (EM) Problems Faced by Turbo-Generator Manufacturers

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Introduction

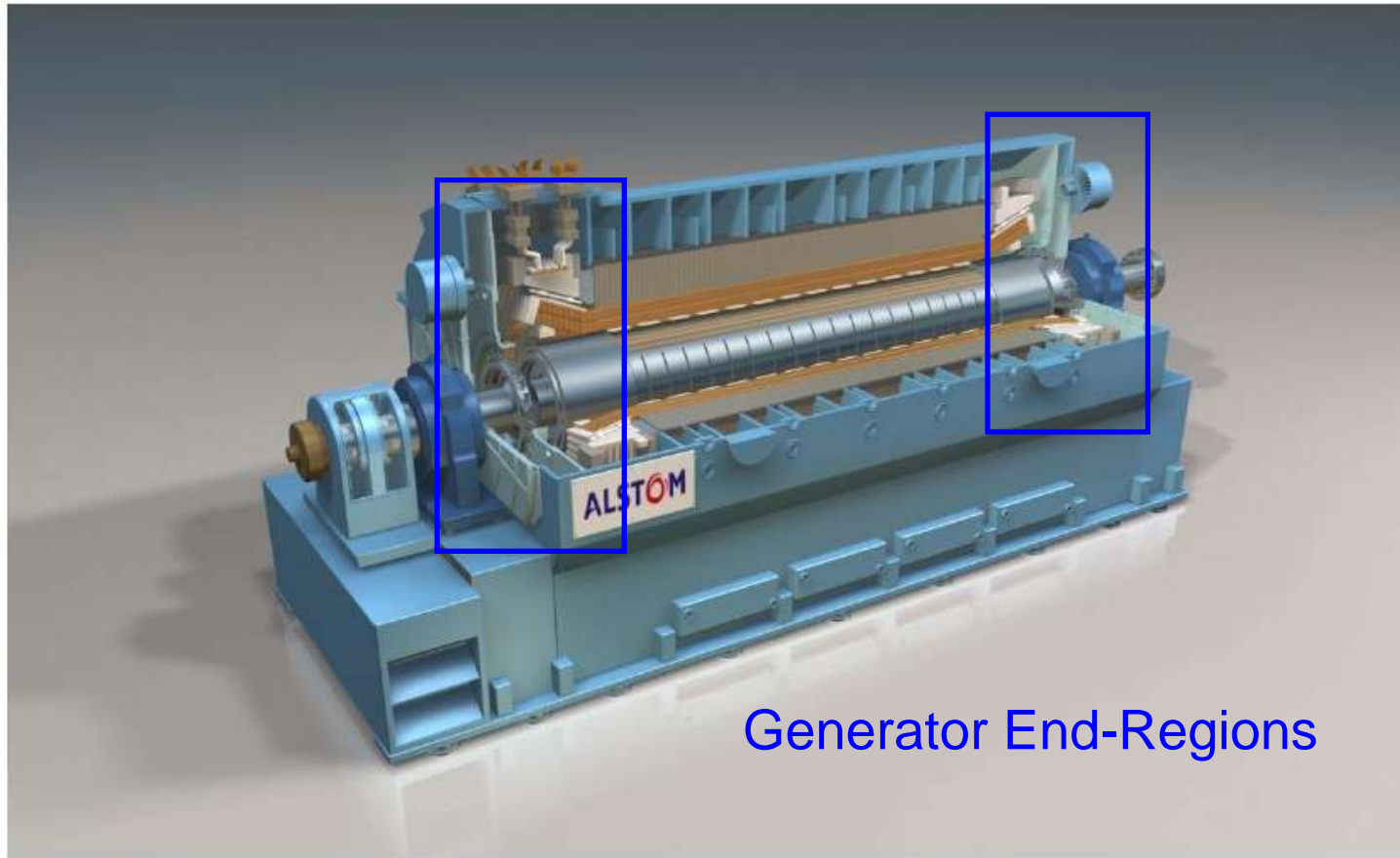
Benchmarks

Conclusions

Introduction

- Multi-physics processes are triggered by leakage EM field of stator end winding and its associated effects manifesting at machine frontal end
- A compilation of coupled phenomena with different EM, thermal, fluid flow and mechanical backgrounds are defining such processes
- A few relevant topics for turbo-generator R&D are:
 - ***Circulating currents in metallic components***
 - ***Local overheating***
 - ***EM forces acting on stator end winding***
 - ***Inter-laminar insulation fault in stator core***
 - ***Insulation design for stator end winding***



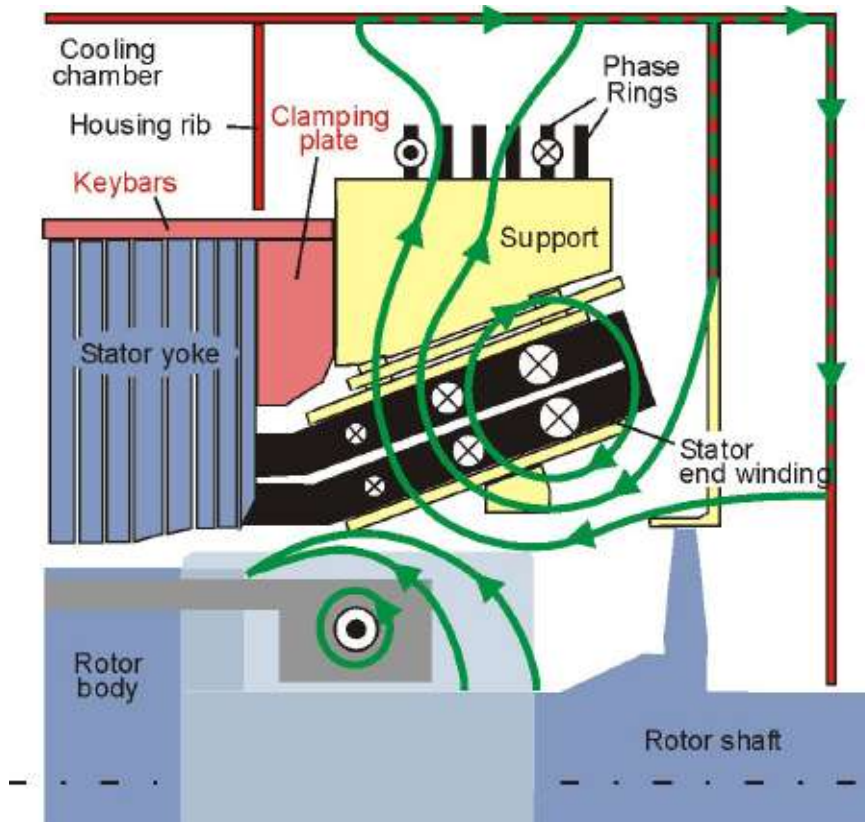


Generator End-Regions

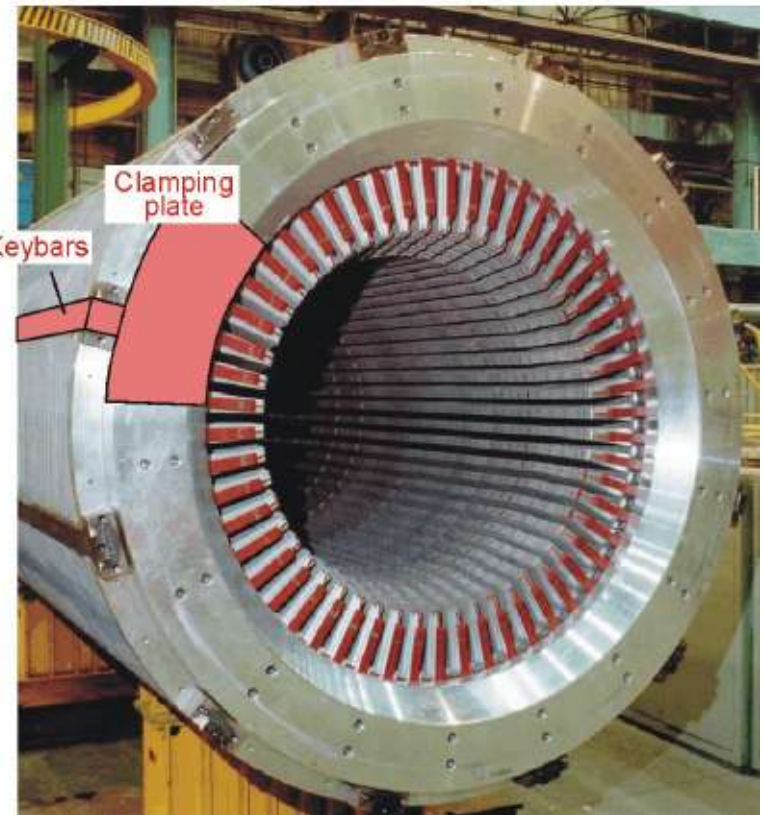
Turbo-Generator



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Longitudinal Section



Stator Core in Factory



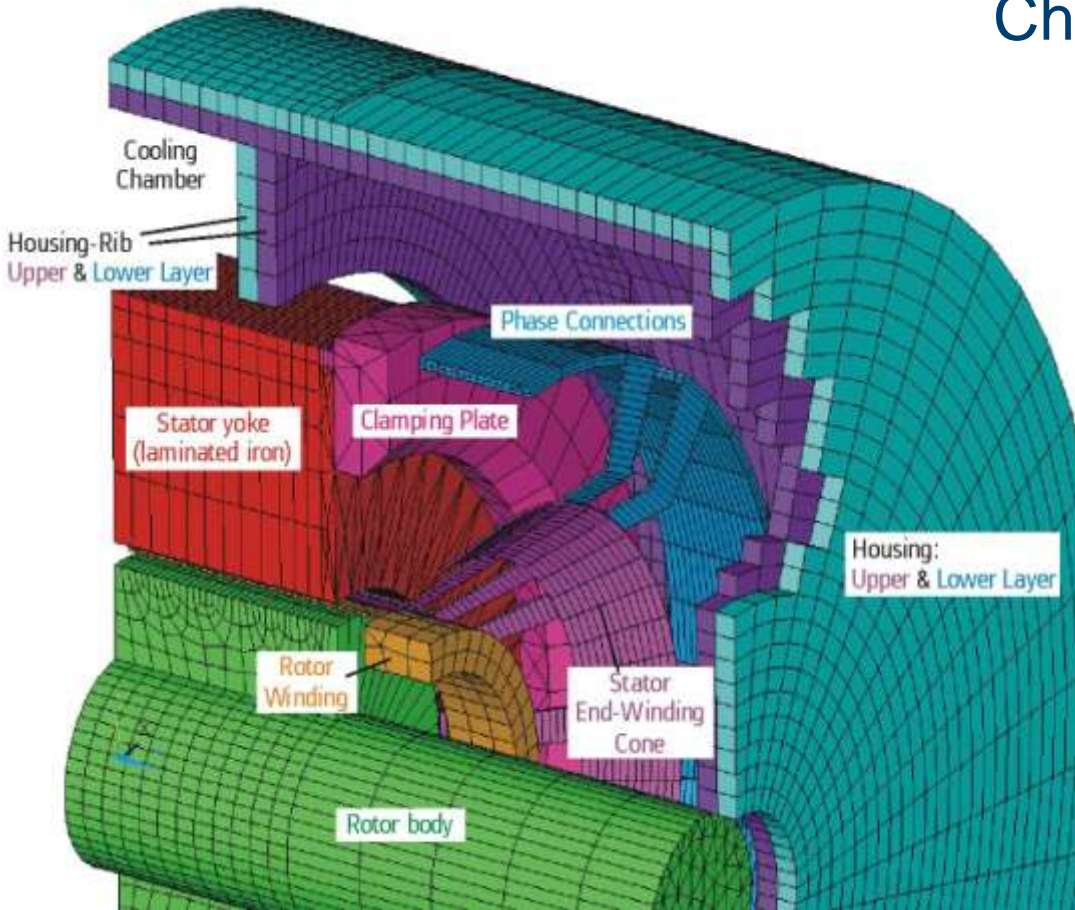
End Regions of the Turbo-Generator

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Challenges for FEM Software

- Distributed windings and complicated boundary shapes must be included in the 3D model to accurately predict hidden physics aspects
- Strong contrasts of material properties lead to badly defined problems where massively parallel sparse direct solvers may become imperative to handle the ill-conditioned matrices
- Severe electric and magnetic nonlinearities and small skin-depths require special features (smart transition layers, impedance boundary conditions)



Benchmarks

➤ **Benchmark 1:**

Insulation Design (Electrical Stress Grading)

➤ **Benchmark 2:**

TEAM-7: Asymmetric Conductor with a Hole

➤ **Benchmark 3:**

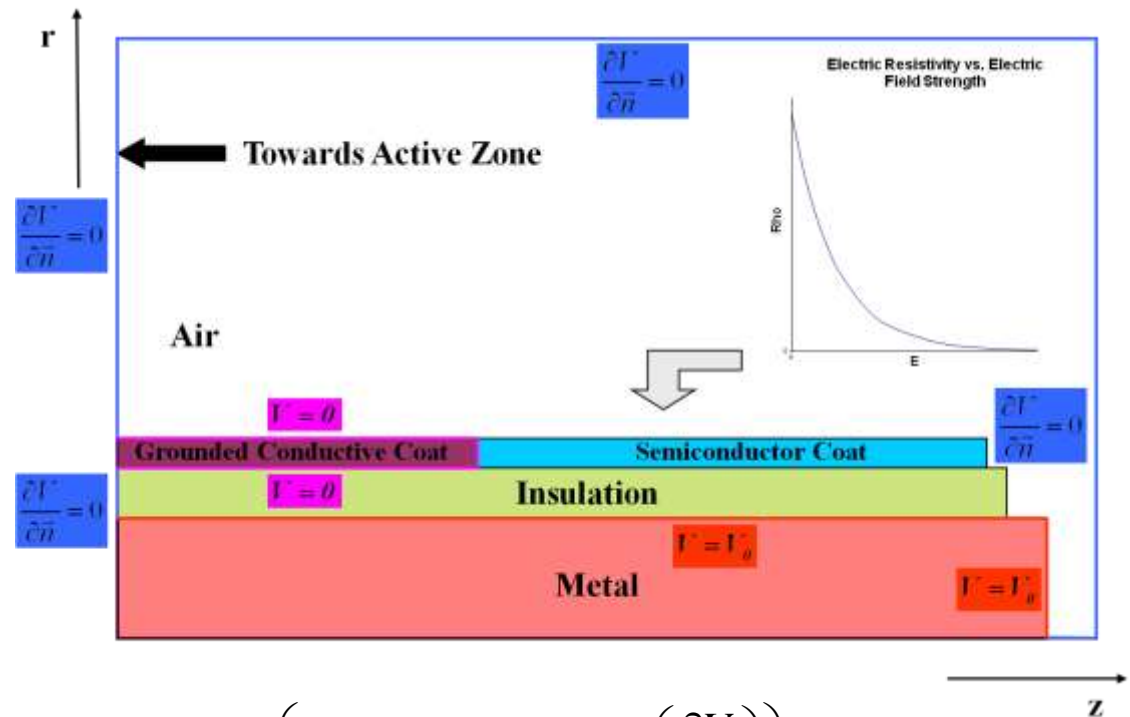
TEAM-21: Ferric Plate Shielded by a Copper Screen



Benchmark 1: Insulation Design (Electrical Stress Grading)



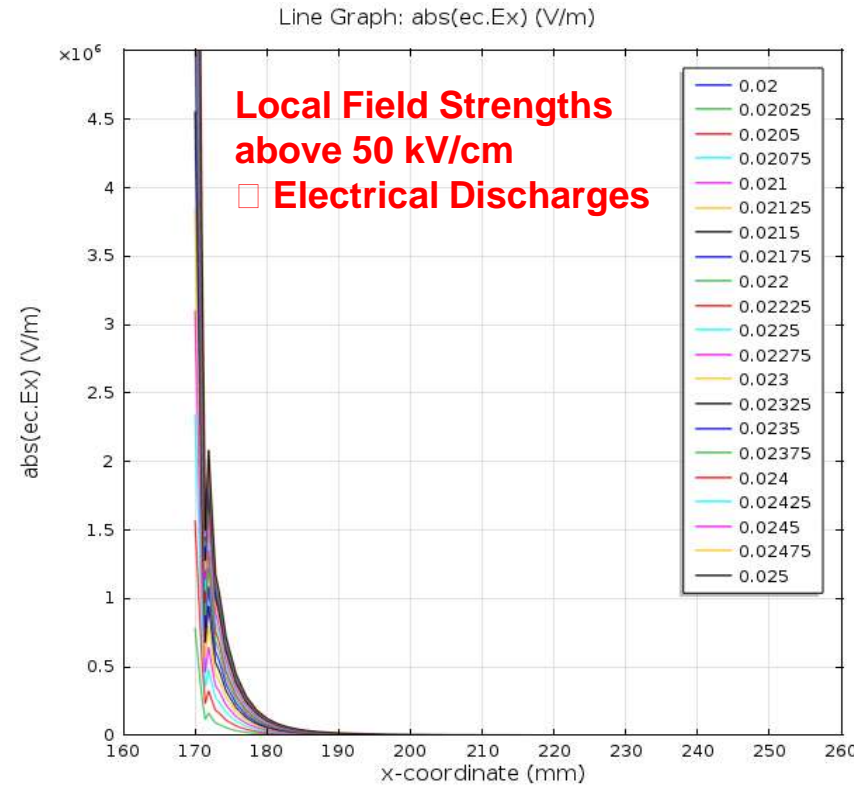
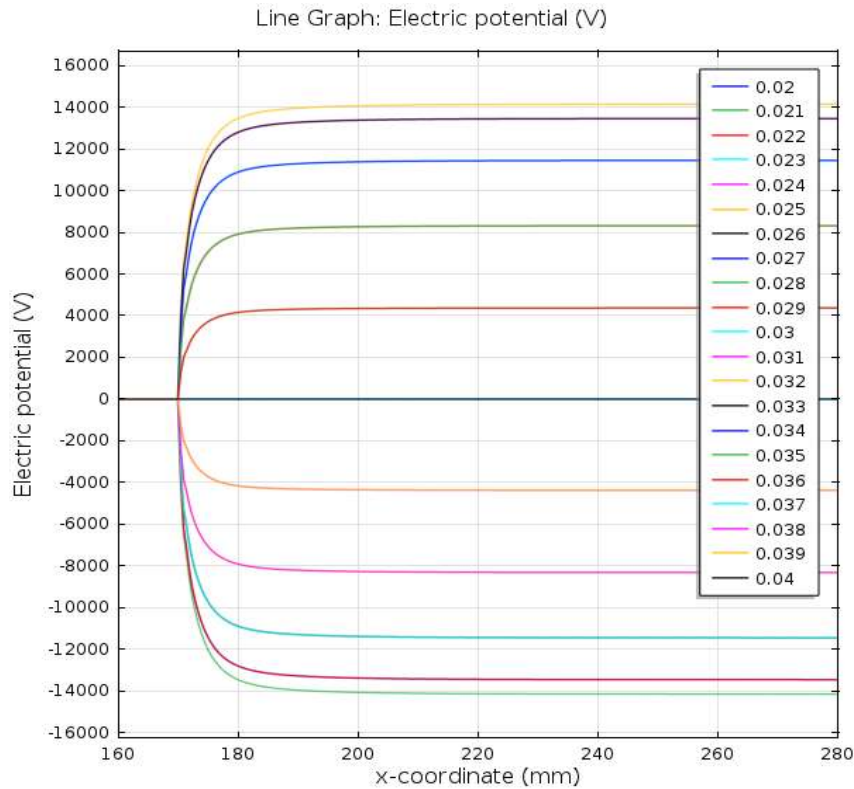
Stator End-Winding



$$\nabla \cdot \left(-\sigma(\vec{E})\nabla V - \varepsilon(\vec{E})\nabla \left(\frac{\partial V}{\partial t} \right) \right) = 0$$



Benchmark 1: Insulation Design (Electrical Stress Grading)

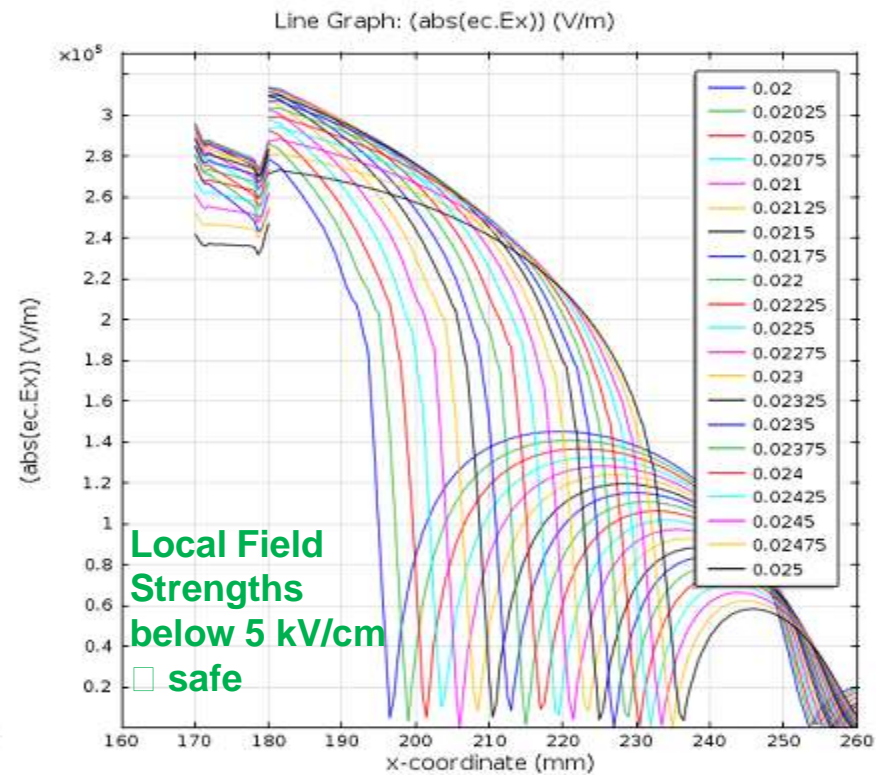
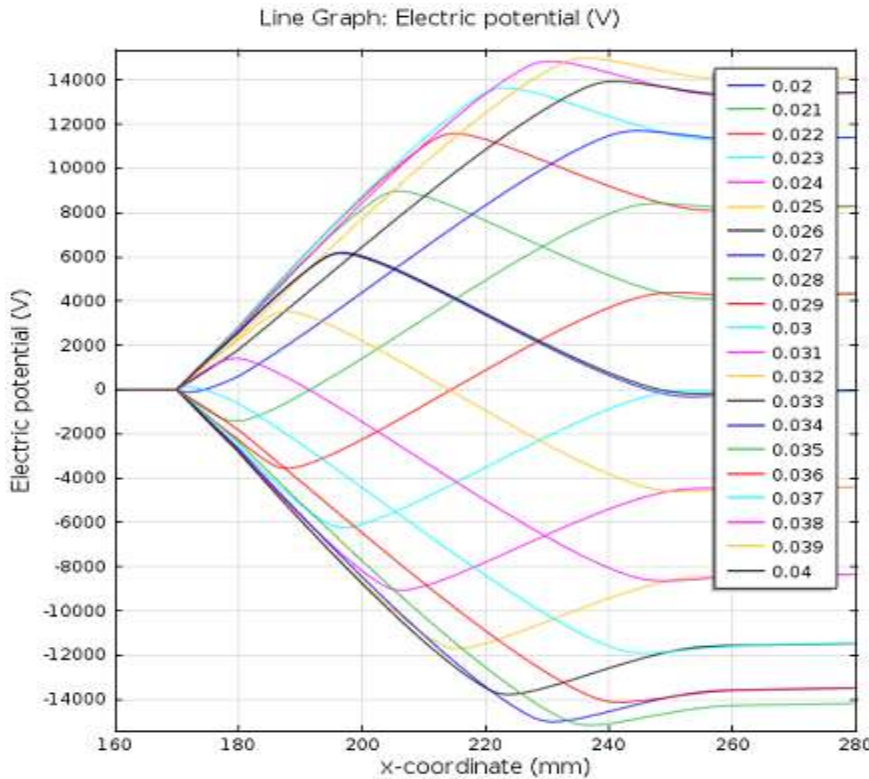


Stator Bar End Region: No Stress Grading

Surface Potential and Electric Field Strength Distribution



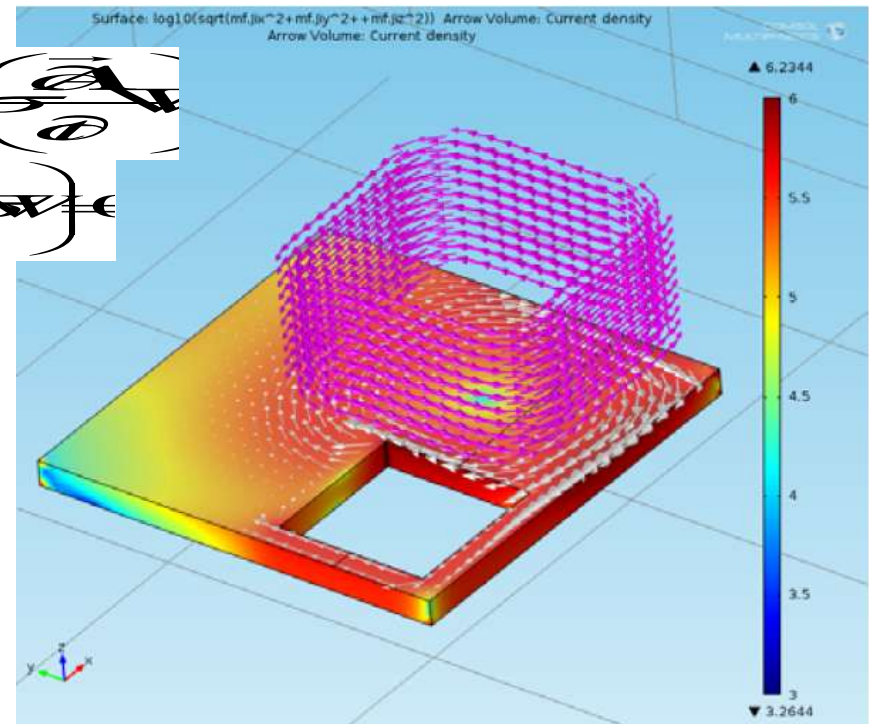
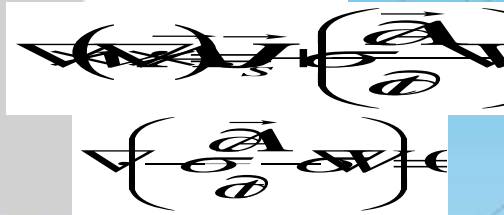
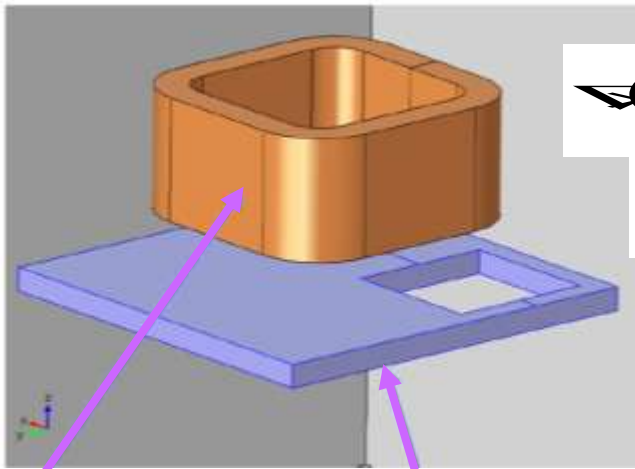
Benchmark 1: Insulation Design (Electrical Stress Grading)



Stator Bar End Region: With Stress Grading Surface Potential and Electric Field Strength Distribution



Benchmark 2: TEAM-7 Asymmetric Conductor with a Hole



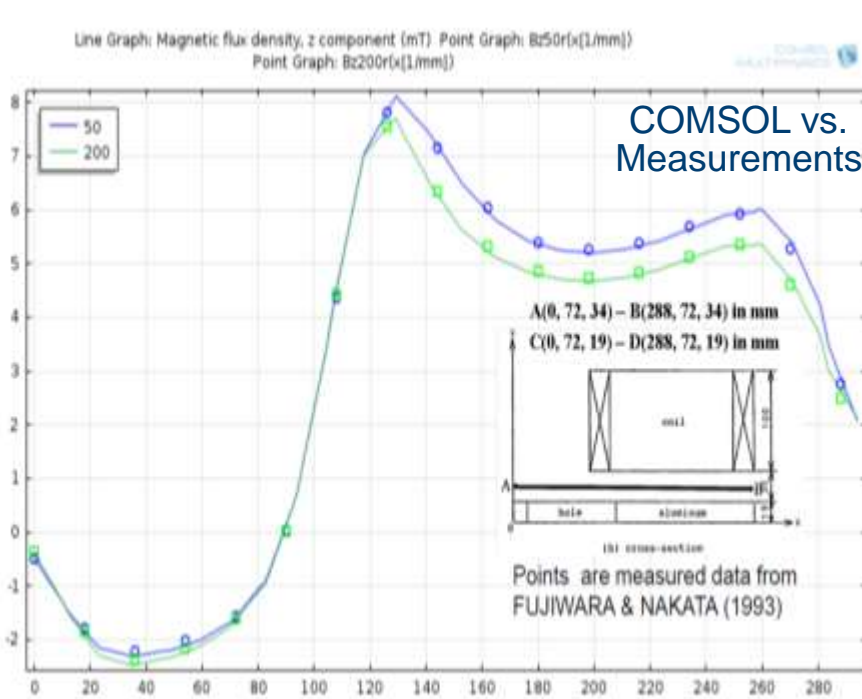
- 2747 turns of 1 A at 50 Hz and 200 Hz
- Induction neglected
- Modelled with 3D coil domain (new in COMSOL 4.3)
- Aluminium shield 19 mm thick

Impressed (magenta) and induced (grey) currents at 50 Hz

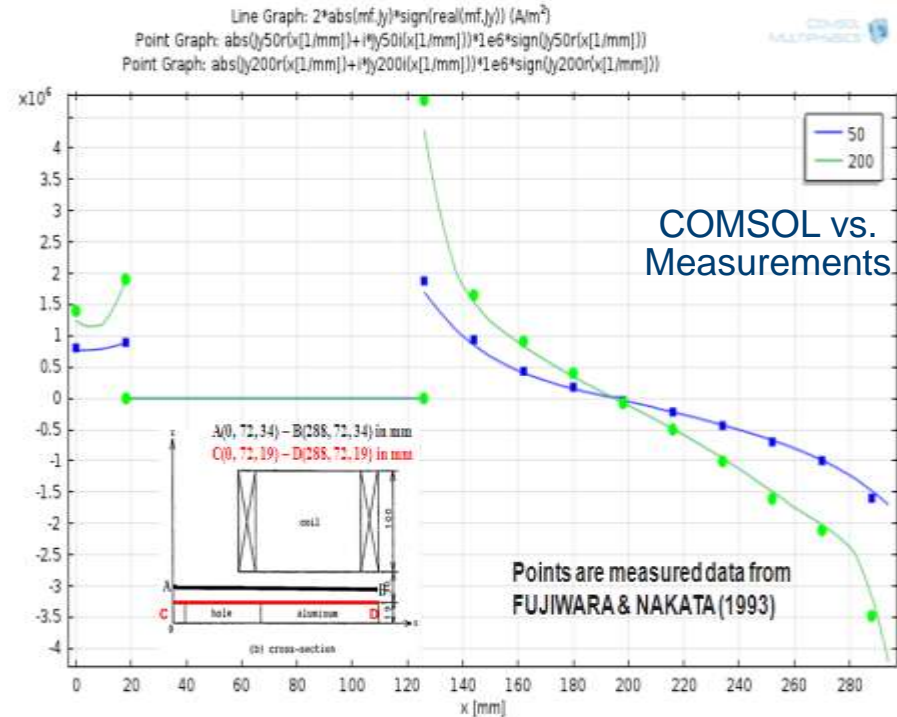


TEAM-7: Geometry and Materials

Benchmark 2: TEAM-7 Asymmetric Conductor with a Hole



Magnetic Induction along path **AB**
at 50 Hz and 200 Hz



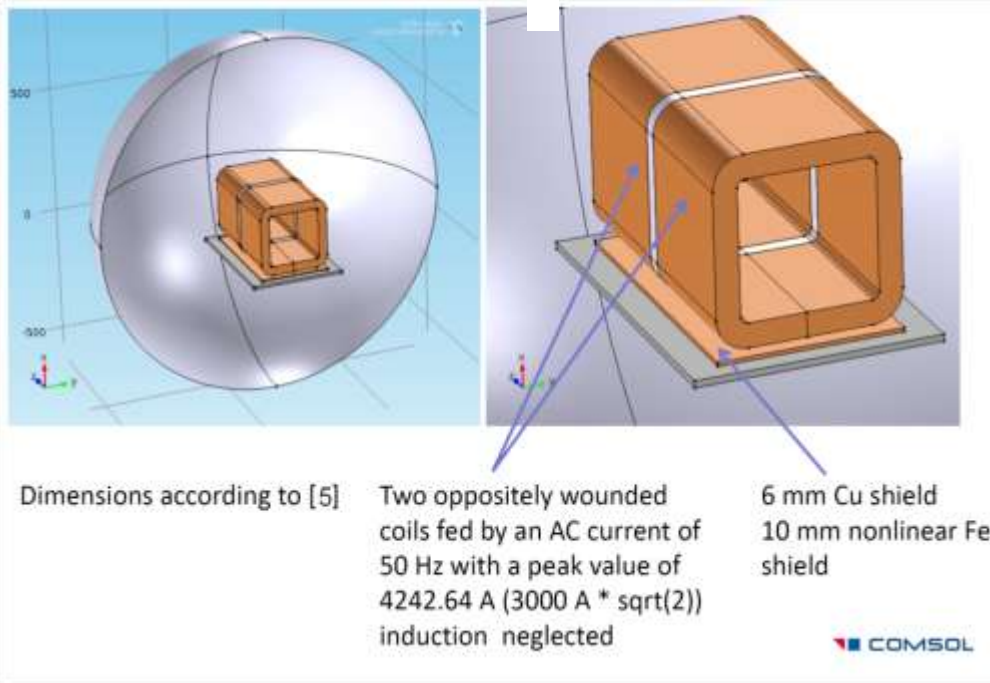
Eddy Current Density along path **CD**
at 50 Hz and 200 Hz



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TEAM-7: Comparison of Results

Benchmark 3: TEAM-21 Ferric Plate Shielded by a Copper Screen



- Copper:

▼ Material Contents

Property	Name	Value	Unit
✓ Relative permittivity	epsilon _r	1	1
✓ Relative permeability	mu _r	1	1
✓ Electrical conductivity	sigma	5e7	S/m

- Nonlinear Iron

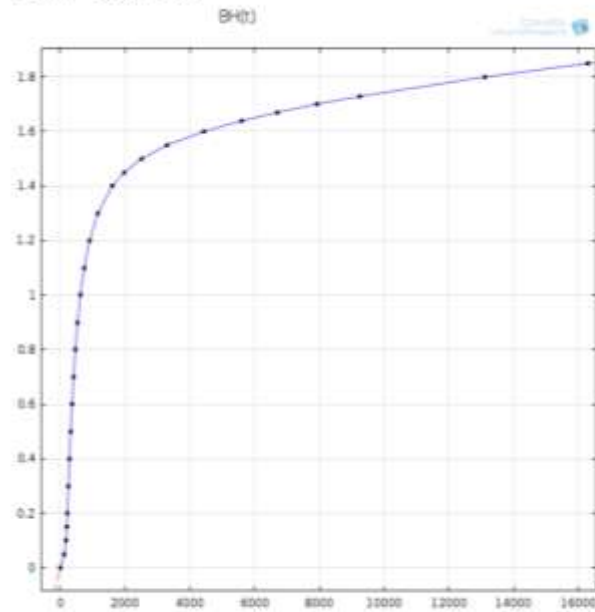
Property	Name	Value	Unit
✓ Electrical conductivity	sigma	6.484e6[S/m]	S/m
✓ Relative permittivity	epsilon _r	1	1
✓ normH	normH	$\sqrt{H_1^2 + H_2^2 + H_3^2}$	A/m
✓ Magnetic field norm	normH	HB(normB[1/T])[A/m]	A/m
Magnetic flux density ...	normB	BH(normH[m/A])[T]	T
normB	normB	$\sqrt{B_1^2 + B_2^2 + B_3^2}$	T



TEAM-21: Geometry and Materials

Benchmark 3: TEAM-21 Ferric Plate Shielded by a Copper Screen

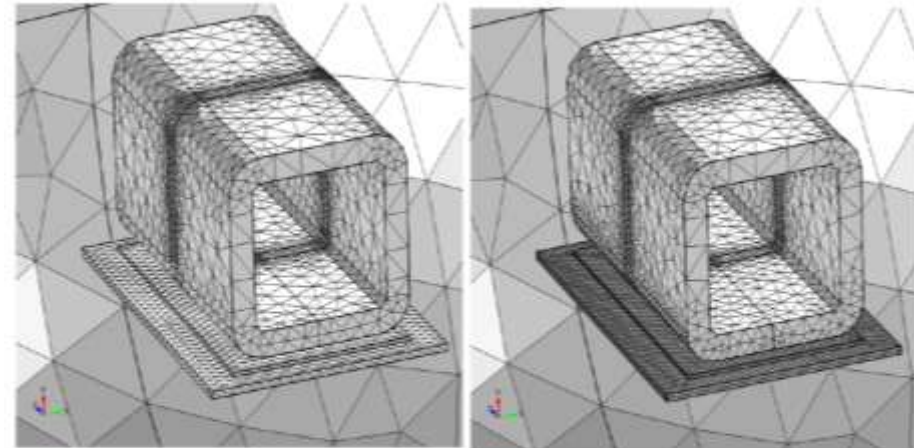
B-H curve



B [T]	H [A/m]
0	0
0.049	115
0.101	171
0.15	196
0.2	214
0.299	245
0.399	279
0.499	316
0.601	359
0.7	405
0.801	461
0.899	528
1.001	616
1.099	717
1.2	838
1.3	1154
1.401	1606
1.449	1965
1.5	2506
1.55	3291
1.6	4430
1.639	5599
1.67	6698
1.701	7926
1.729	9251
1.8	13105
1.85	16290
1.9	19942

Magnetization Curve for Ferric Plate

Mesh

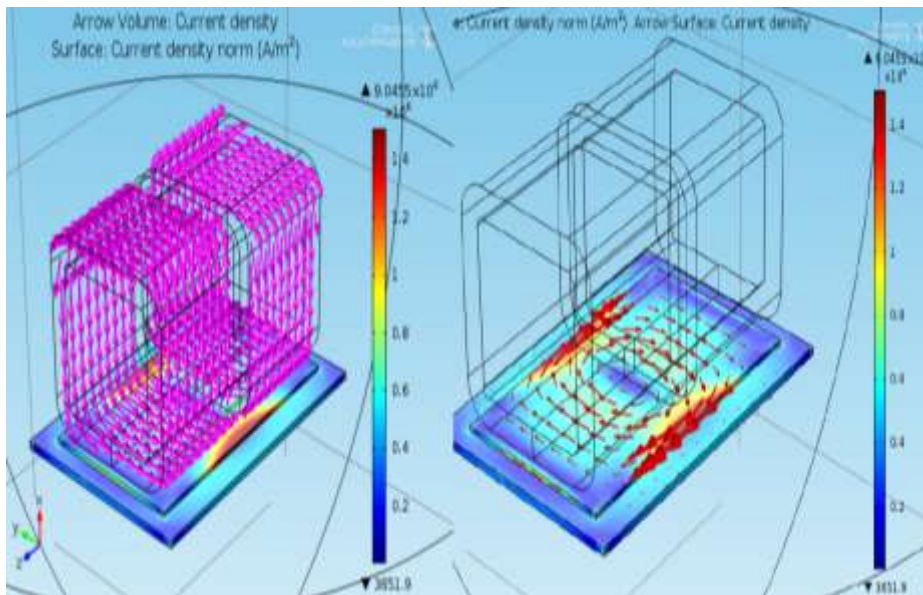


- Two variants with maximum mesh size in the shielding layers m_s
- A) $m_s=15$ mm, 99'000 Tets, 652 kDOFs
- B) $m_s=7$ mm, 283'730 Tets, 1.83 MDOFs

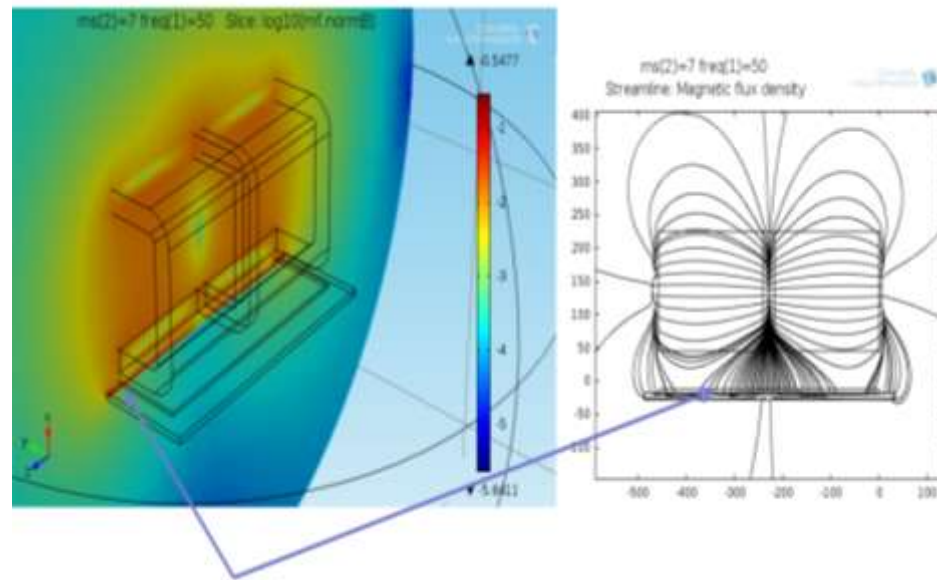
Mesh



Benchmark 3: TEAM-21 Ferric Plate Shielded by a Copper Screen



Source and Induced Current Density



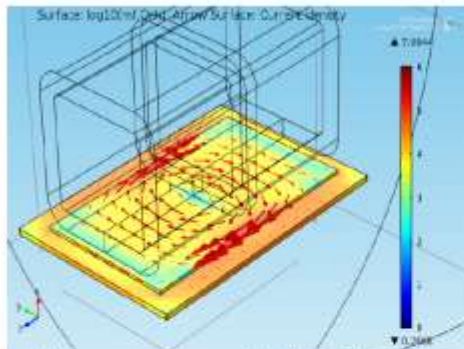
- Field enhancement in nonlinear iron shield

Magnetic Induction in Iron Plate (Log Scale) at $y=0$

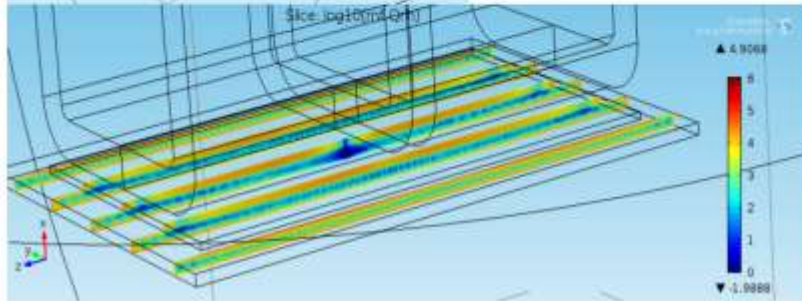
TEAM-21: Qualitative Results



Benchmark 3: TEAM-21 Ferric Plate Shielded by a Copper Screen



- Electromagnetic heating losses in the plate vary by more than 6 orders of magnitude in the plate
- Due to skin depth effects the heating is especially strong on surfaces and edges.



Power Losses in Iron Plate (Log Scale)

Integrated Losses (W)

	freq	Cu Plate	Iron Plate	Total
COMSOL	ms=15	11.20	8.89	20.09
COMSOL	ms=7	11.38	6.19	17.57
Chen et. Al. 2006		10.85	5.37	16.22
Measured				15.24

- The total calculated power losses differ by about 15% from measurements
- While copper losses do not change with the mesh size, the iron losses do improve when a refined mesh is used
- The discrepancy can be explained by the linear approach used by the harmonic solver (no higher harmonics are considered)



Summary

- Three different benchmarks were selected to validate COMSOL results against measurements
- These test problems were chosen according to relevant topics of interest for turbo-generator manufacturers
- Special features such as thin transition layers, impedance boundary conditions, or the default algorithms handling electrical and magnetic nonlinearities for both time and frequency domain solvers, were carefully investigated
- Preliminary numerical results were encouraging and indicated that COMSOL is capable of solving such problems, which are daily business for turbo-generator R&D



Thank you for your attention.

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