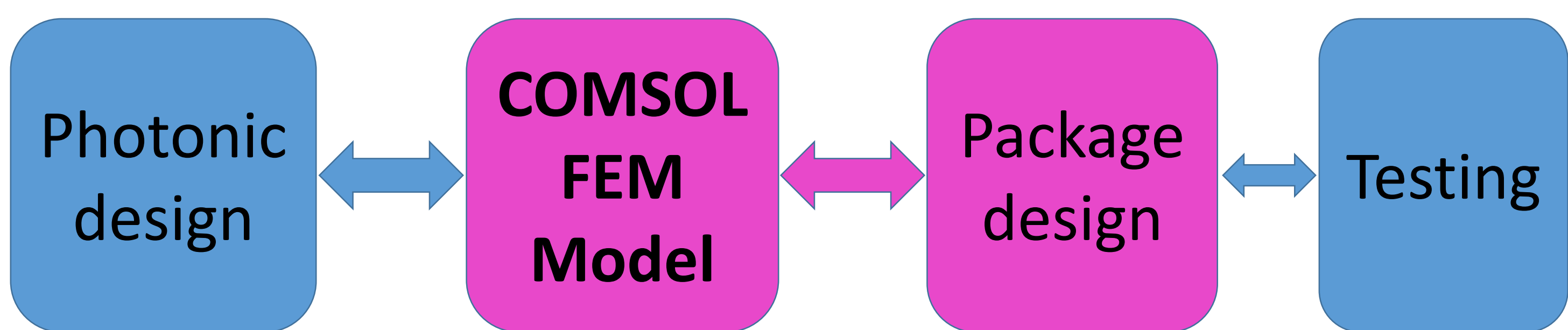


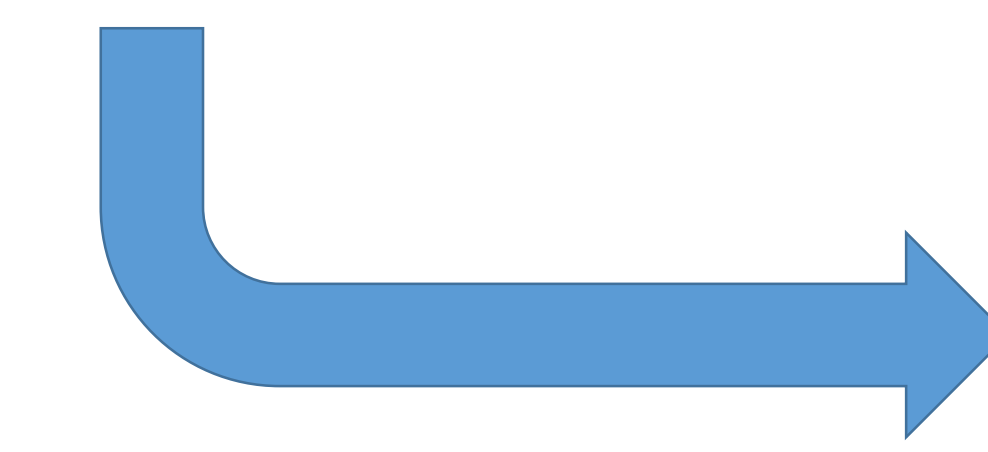
INTRODUCTION:

- Mid-IR photonics is growing thanks to advances in Lasers, QC-Lasers, MEMS gratings and fiber optics [1]
- Temperature is the key to stable and reliable operation of photonics systems [2]
- Thermal management and package design can be handled with multi-physics FEM models

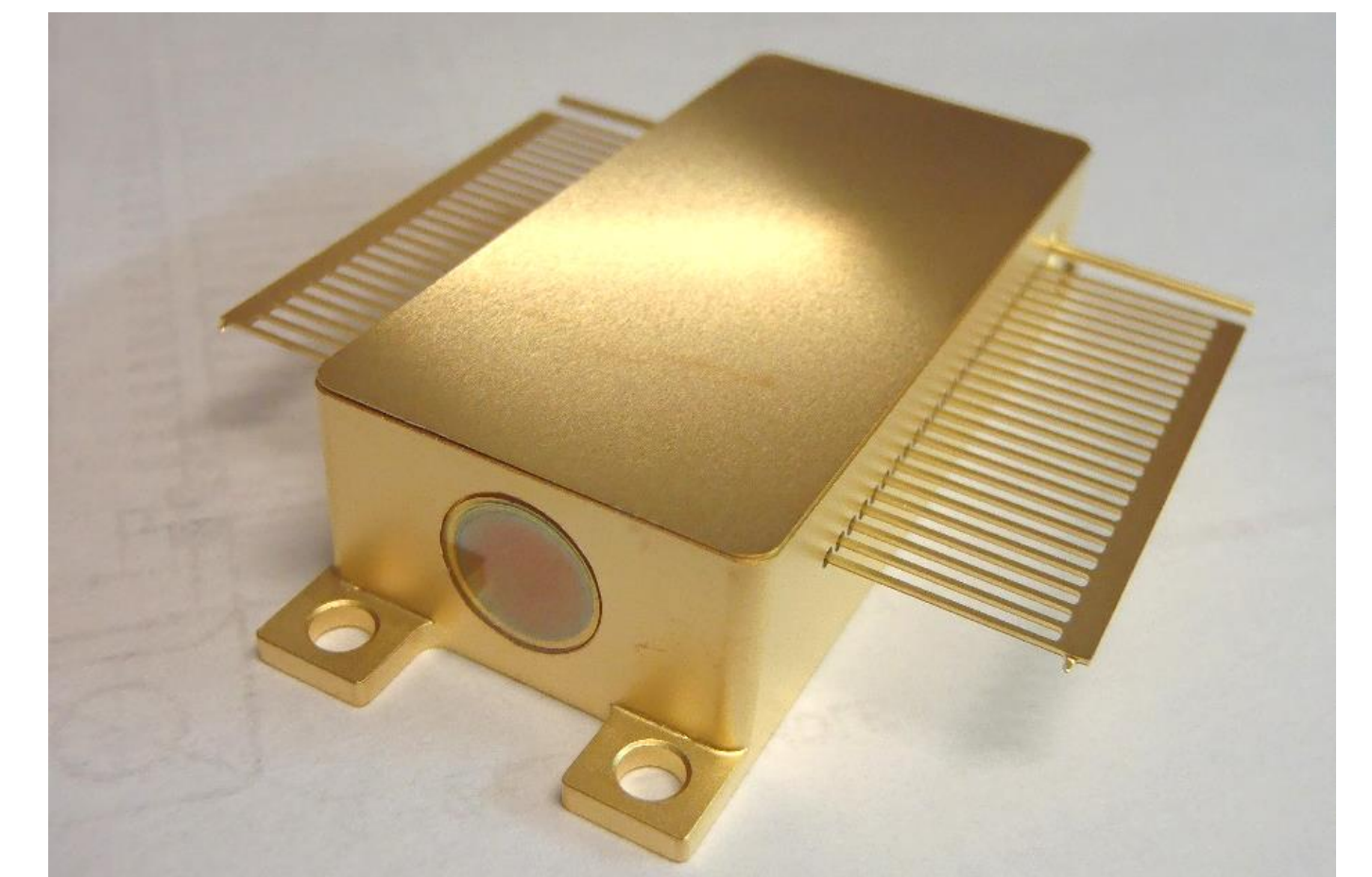


PACKAGING STRATEGY of Mid-IR laser:

- Heat-spreading submount to efficiently remove heat
- Thermo-electric cooler (TEC) below heat spreader
- Kovar package to reduce thermo-mechanical stress and enable hermetic sealing

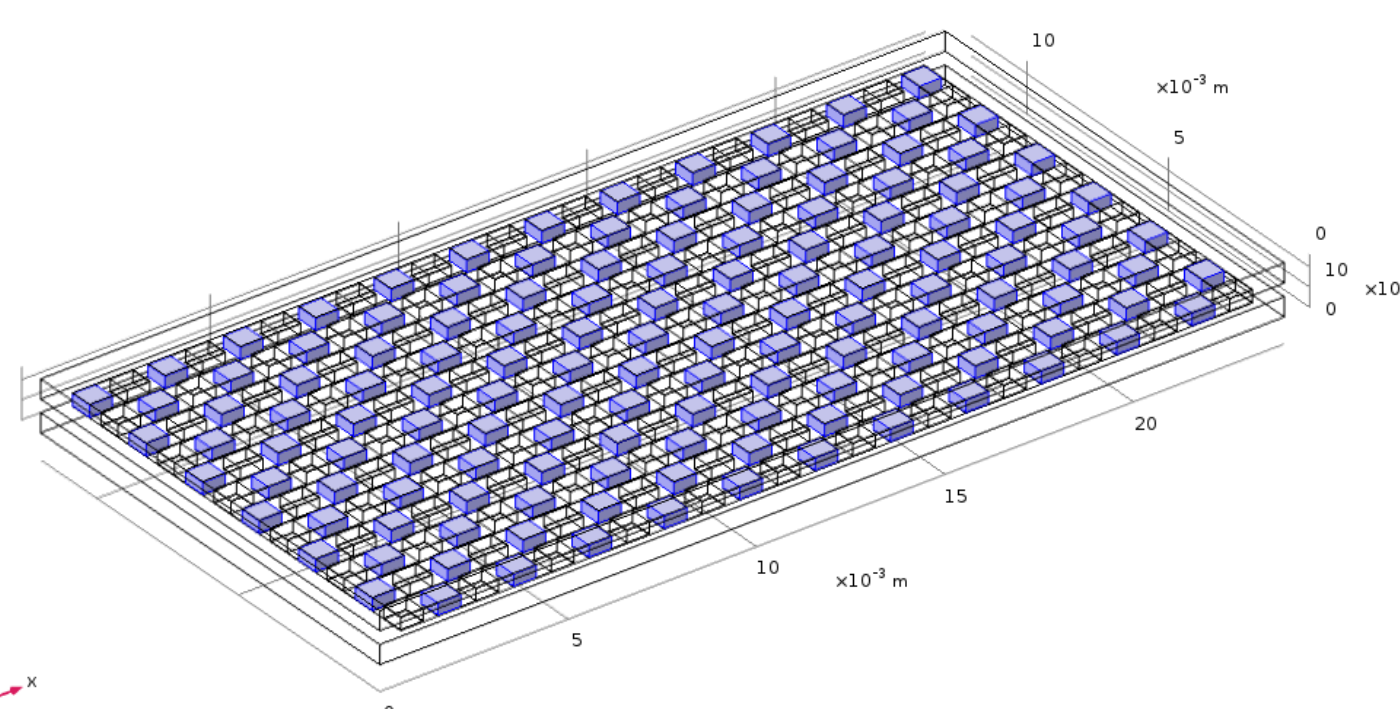


Mid-IR Laser with Joule heating loss of $P_{th} \sim 40(W)$

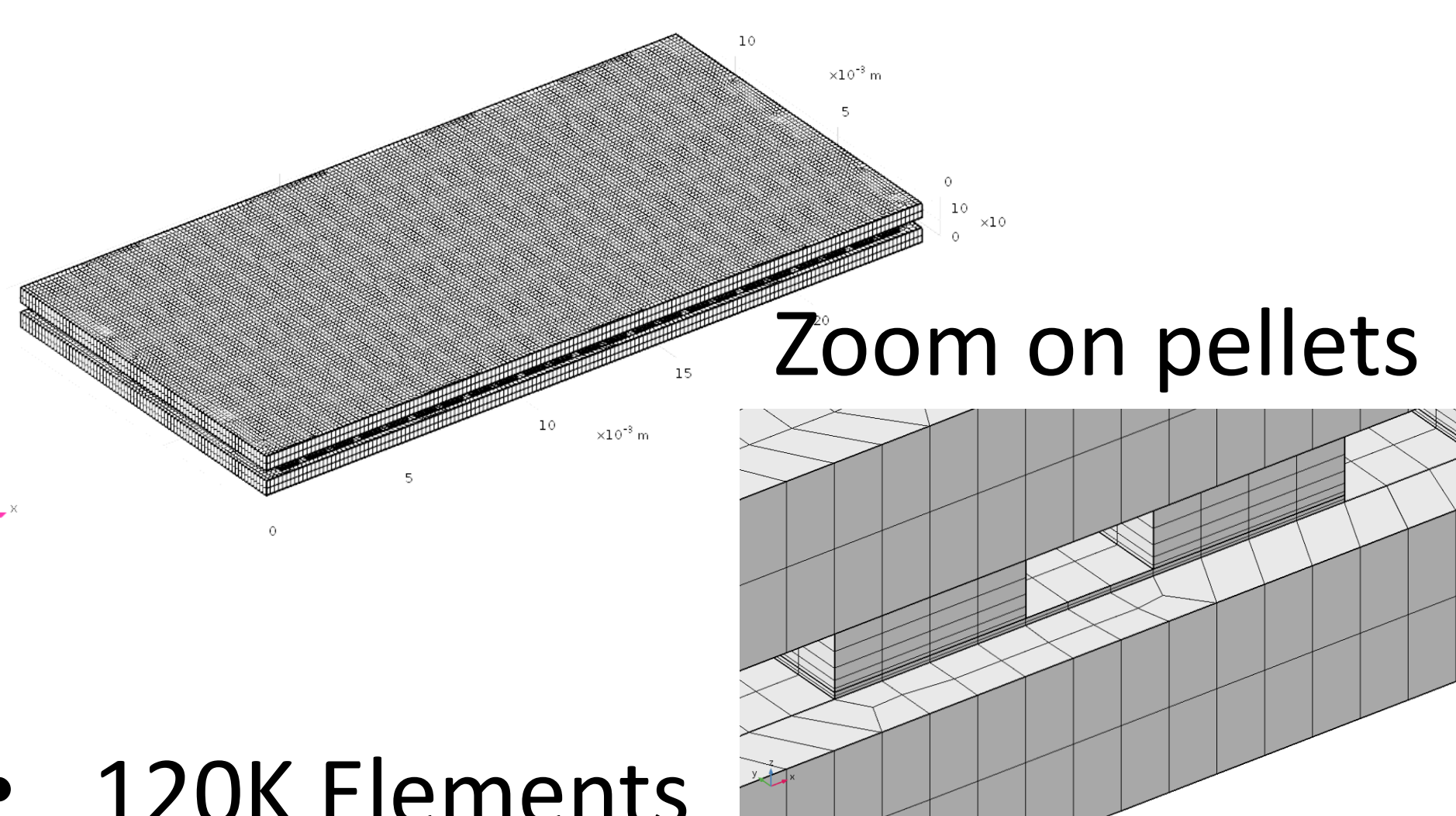


Thermo-electric Cooler (TEC) model:

- Use of COMSOL® Application
- Improved Mesh approach to cope for large model with 12x24 pellets
- TEC model calibrated with supplier material data (Seebuck, k, other...)
- Calibrated TEC model comparison with lumped-model simulator. Heat flux accurate to >99%



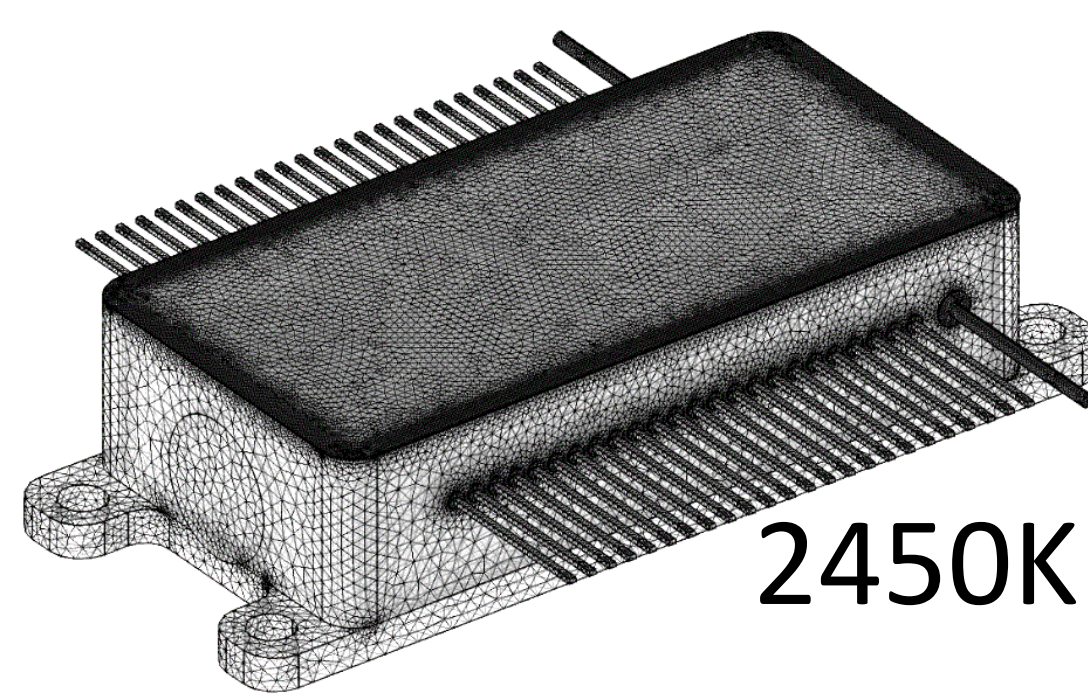
TEC: $\Delta t_{max} \sim 71(K)$, $Q_{max} \sim 56(W)$



- 120K Elements
- Avg. Element Quality is 0.99 (Skew.)

Kovar package COMSOL model:

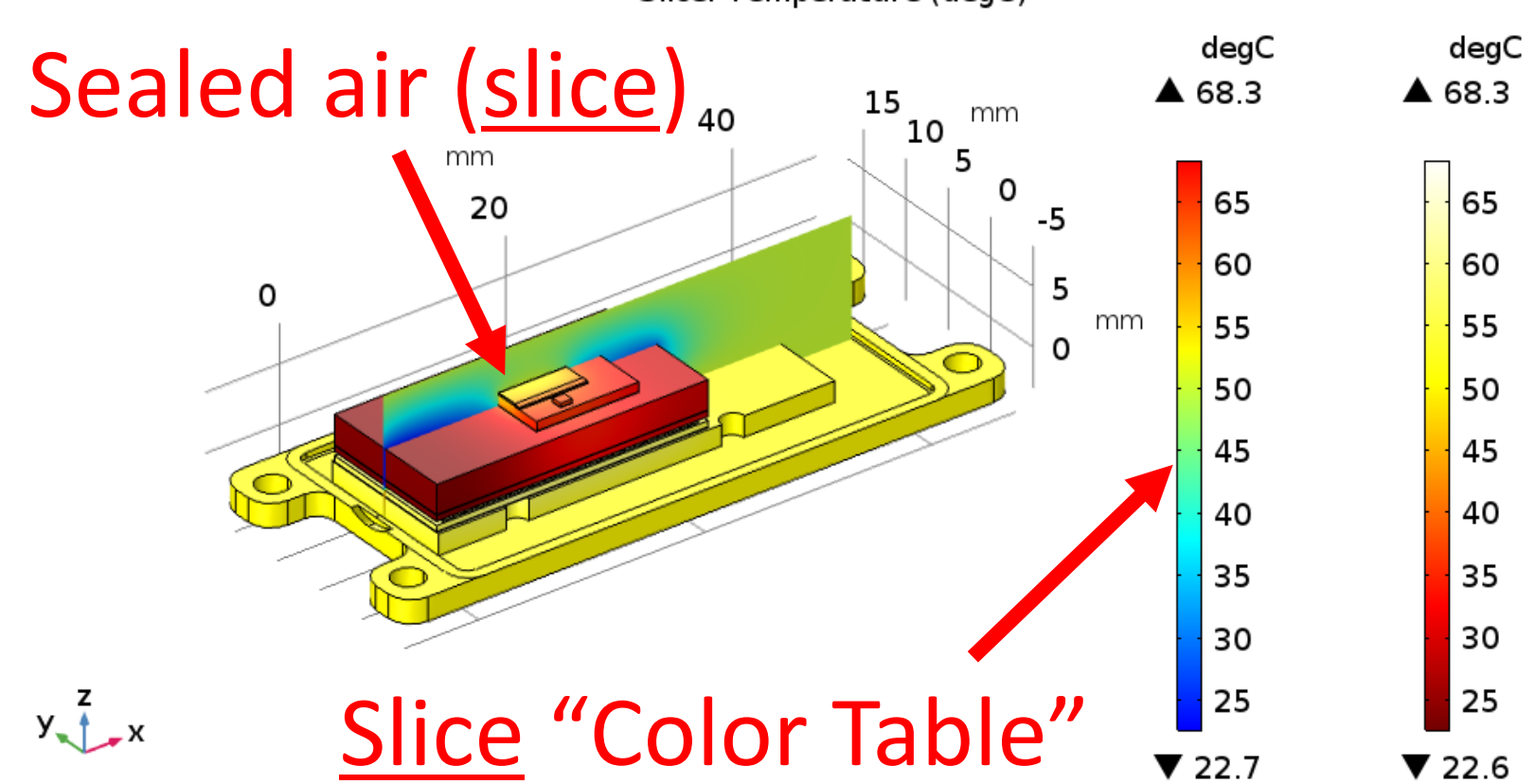
- Conjugated heat transfer (air sealed in Kovar package)
- Convective and Radiative effects from external package
- Multi-physics coupling also to Thermo-electric cooler (TEC)
- Parametric analysis to find optimum laser peak temp.
- Iterative solver found optimal (segregated approach)



2450K Elements

heat_spreader_thk=2.5, disp_x_laser=10, Tref=50 Surface: Temperature (degC)

Slice: Temperature (degC)

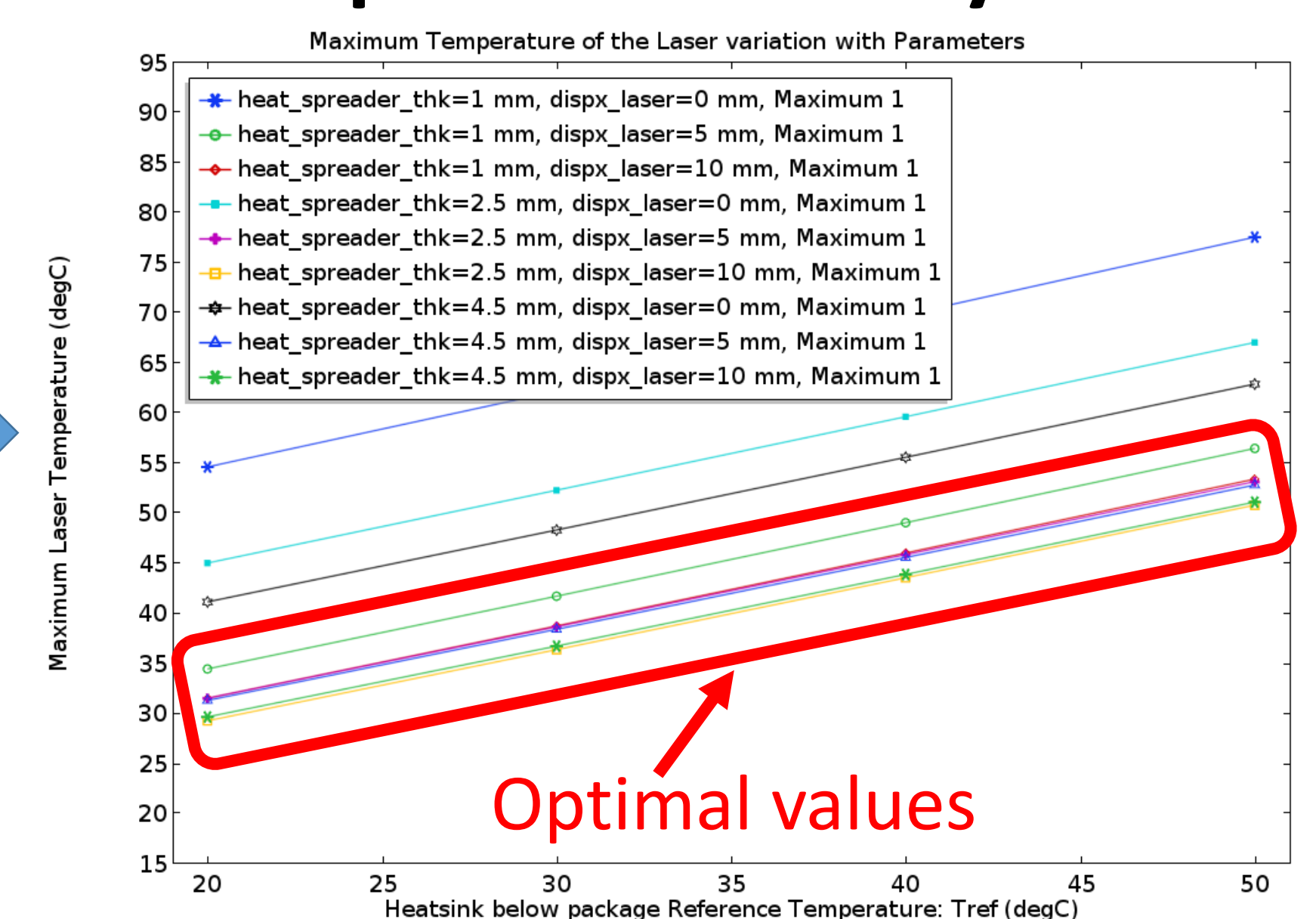


- 9 independent parameter sets
- 112h solution time (high res.)

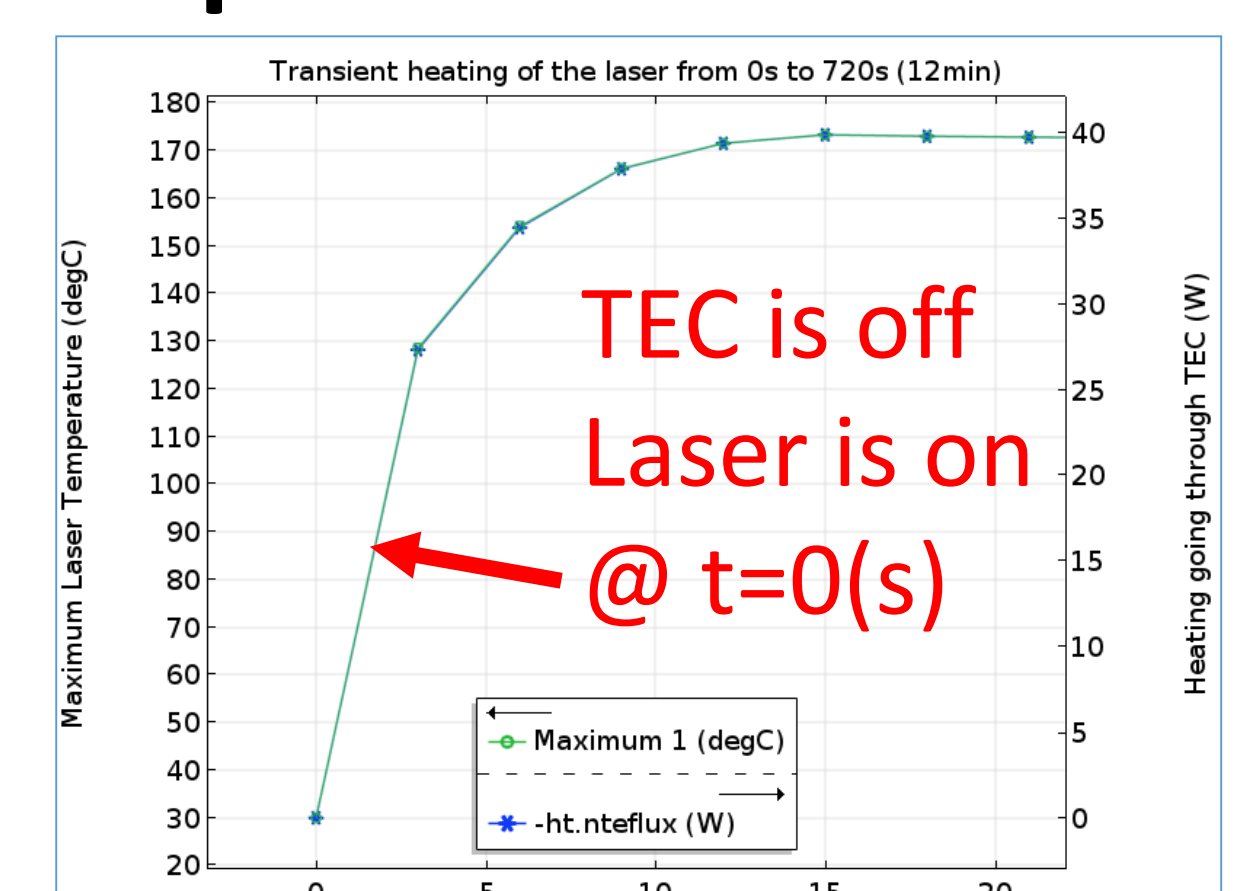
Comsol simulation results:

- Optimal set of submount parameter minimize laser temp.
- Optimal laser mount position
- Impact of reference heatsink and ambient temperature
- Transient simulation to check thermal time-constants

Example of stationary results



Example of transient results



CONCLUSIONS:

- Laser mounting position on submount is critical to achieve minimum laser peak temp.
- Heat spreader thickness plays an important role. Thickness of 2.5-4.5(mm) is optimal
- TEC must be on if laser is active (risk of damage)

REFERENCES:

1. MIRPHAB is an all-services integrated Pilot Line for the development of MID-IR photonics sensors in Europe. <http://www.mirphab.eu/>
2. G. Spinola Durante et al., Thermal Management Solutions for mid-IR Optoelectronics Packages, CSEM Scientific and Technical Report 2017, pag. 36 (2017)

BENEFITS OF SIMULATIONS:

- Parametric analysis for optimal package components design choice, by skipping trial-and-error effort and costs (purchase, assembly and testing)
- Full-model provides insight in ambient & heatsink temperatures impact on the laser max. operating temp.
- Insight on TEC model choice and its behavior
- Transient simulation provides insight on pulsed (LF) & short-time operation mode